

# INSTALLATION & SERVICING MANUAL FOR AMBI RAD OIL FIRED CABINET HEATER



## WARNINGS

AmbiRad equipment must be installed and maintained in accordance with the current OFTEC Regulations for oil fired products. Due account should also be taken of any obligations arising from the Health and Safety at Works Act 1974 or relevant codes of practice. In addition the installation must be carried out in accordance with the current IEE wiring regulations (BS 7671), BS 6896 (Industrial & Commercial) and any other relevant British Standards and Codes of Practice by a qualified installer. All external wiring **MUST** comply with the current IEE wiring regulations.

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Any reference made to Laws, Standards, Directives, Codes of Practice or other recommendations governing the application and installation of heating appliances and which may be referred to in Brochures, Specifications, Quotations, and Installation, Operation and Maintenance manuals is done so for information and guidance purposes only and should only be considered valid at the time of the publication. AmbiRad Limited cannot be held responsible from any matters arising from the revision to or introduction of new Laws, Standards, Directives, Codes of Practice or other recommendations.

## Bio fuel statement.

All our oil fired heater products are configured for use on both Class D light distillate fuel oil.

As a result of recent changes made to European legislation regarding the specification of class D heating oil to allow for the inclusion of 7% FAME (Fatty Acid Methyl Ester) i.e. bio fuel and effective from early 2011, all oil fired air heater products and installations maybe affected.

**From April 2011 all our oil fired cabinet heaters will be fitted with Riello burners which are bio fuel compatible for blends up to 10%.**

Please note that the use of bio fuels may give rise to a number of installation issues, to both new and existing plant which could affect the warranty of the burner. We recommend that you familiarise yourself with current information from both the burner manufacturer Riello and OFTEC.



## 1.0 Compliance notices

The following information is relevant to the Oil fired Cabinet Heater range manufactured by AmbiRad Limited. These heaters are manufactured within a strictly controlled quality environment within the parameters of ISO 9001.

The AmbiRad Cabinet range has been tested and assessed for compliance with the following European Directives.

Machinery Directive: (2006/42/EC)  
Low Voltage Directive: (2006/95/EC)  
Electromagnetic Compatibility Directive: (2004/108/EC)  
Product Liability Directive: (85/374/EEC)

The manufacturer has taken reasonable and practical steps to ensure that AmbiRad Cabinet Heaters are safe and without risk when properly used. These heaters should therefore only be used in the manner and purpose for which they were intended, and in accordance with the recommendations detailed herewith.

The heaters have been designed, manufactured, assembled, inspected, and tested, with safety and quality in mind, there are certain basic precautions which the installer and user should be aware of, and they are strongly advised to read the appropriate sections of the information pack accompanying the heater, prior to installation or use.

AmbiRad Limited supports all new products being supplied to their customers with a comprehensive information pack; this clearly defines mandatory instructions for the safe installation, use, and maintenance, of the appliance(s).

Where proprietary items are incorporated into AmbiRad Limited products, detailed information and instructions are also provided as part of the information pack.

It is the responsibility of the installer, owner, user, or hirer, of such products supplied by AmbiRad Limited, to ensure that they are familiar with the appropriate information/manuals, supplied by the manufacturer, and

that they are suitably aware of the purpose of the manuals and the safety instructions. In addition, operators must be suitably trained in the use of the appliance so as to ensure its continued safe and efficient use.

AmbiRad Limited has a commitment to continuous improvement, and therefore reserves the right to amend or change the specification of the Cabinet Heater range subject to compliance with the appropriate European, National, and Local regulations.

Contained within the text of the manual, the words '**Caution**' and '**Warning**' are used to highlight certain points.

**Caution** is used when failure to follow or implement the instruction (s) can lead to premature failure or damage to the heater or its component parts.

**Warning** is used when failure to heed or implement the instruction (s) can lead to not only component damage, but also to a hazardous situation being created where there is a risk of personal injury.

The Ambirad Range of Oil fired Cabinet Heaters conform to the following harmonized standards;

BS EN 292-1  
Safety of Machinery - Basic Concepts, General Principles for Design Basic terminology, methodology

BS EN 292-2  
Safety of Machinery - Basic Concepts, General Principles for Design Technical Principles and Specifications

BS EN 60204-1  
Safety of Machinery - Electrical Equipment for Machines Specification for General Requirements

BS EN 60335-1  
Safety of Household and Similar Electrical Appliances General Requirements

BS EN 55014  
Limits and methods of measurement of radio disturbance characteristics of electrical motor-operated and thermal appliances for

household and similar purposes, electrical tools and similar electric apparatus

BS EN 50165

Electrical Equipment of non-electric heating appliances for household and similar purposes, safety requirements

## 1.1 Certificates of conformity

Certificates are available from the Quality Control Department at AmbiRad Limited.

## 1.2 General product information

The AmbiRad models have an output range from approximately 32.0 kW to 381kW, and are available in a configuration that will allow for down flow, horizontal, or floor mounting.

The units can suit either ducted applications, or be used as free blowing units, but each heater must be connected to its own individual open flue

Each heater is fitted with a forced draught burner which has been test fired and pre-set prior to despatch. The safety functions of the burner are by way of a fully sequential control box fitted to the burner.

### Note

Neither asbestos nor soft soldered joints are used in the construction or manufacture of the AmbiRad range of Cabinet Heaters. The materials selected for use can withstand the mechanical, chemical, and thermal stresses which they will be subject to during foreseen normal use when installed in accordance with the manufacturers recommendations.

## 1.3 General requirements

### Caution

Ensure that the fuel supply is in accordance with the manufacturer's recommendations and is as stated on the appliance data plate.

**Installation, commissioning, and servicing must only be carried out by appropriately qualified and competent persons.**

### Warning

Unauthorised modifications to the appliance, or departure from the manufacturers guidance on intended use, or, installation contrary to the manufacturers recommendations may constitute a hazard.

### Note

To ignore the warning and caution notices, and to ignore the advice from the manufacturer on installation, commissioning, servicing, or use, will jeopardise any applicable warranty, moreover, such a situation could also compromise the safe and efficient running of the appliance itself, and thereby constitute a hazard.

The installation of the appliance must meet all the relevant European, national, and local criteria. (See sections 3 and 9).

Prior to installation the following points should be considered;

a) The position of the heater for the optimum efficient distribution and circulation of warm air.

b) The position of the heater relative to the route of the flue.

c) The position of the heater relative to the supply of fuel.

d) The position of the heater relative to the electrical services, and if appropriate, any additional controls.

e) The position of the heater relative to the supply of fresh air.

f) The position of the heater relative to service and maintenance requirements.

### Caution

The heater must not be installed within an area where the conditions are unsuitable, e.g. where the atmosphere is highly corrosive, has a high degree of salinity, or where high wind velocities may affect burner operation. Suitable protection should be provided for the appliance when it is located in a position where it may be susceptible to external mechanical damage from; for example, fork lift trucks, overhead cranes etc.

## 1.4 Delivery and pre-installation checks

The heater is supplied wrapped in heavy duty protective polythene. On receipt of the heater, the following checks should be carried out;

- a) The model is as per order
- b) That it is undamaged
- c) That it is suitable for the fuel supply
- d) That it is suitable for the electrical supply

If any of these points are not satisfied then contact should be made with the Sales Office at AmbiRad Limited as soon as possible by Telephoning 01384-489700. In the case of claims for damage, this must be signed for as damaged and be reported in writing within 24 hours of delivery, in order to comply with insurance criteria.

## 1.5 Warranty

The heater is supplied with a 1 year parts and labour warranty and a further year on all parts excluding consumable's. In addition to this there is also a 10 year time related warranty on the combustion chamber.

The warranty commences from the date of dispatch from the manufacturer, and is subject to the terms detailed within the Benson Heating 'conditions of business'.

### Note (i)

The warranty may be invalidated if -

- a) The installation is not in accordance with the general requirements of this manual.
- b) The flue arrangement and air supply for the heater are not in accordance with the manufacturers recommendations, codes of practice, or similar standards.
- c) Air flow through the heater is not in accordance with the manufacturers technical specifications.
- d) Internal wiring on the heater has been tampered with or unauthorised service/repairs undertaken.

e) The main electrical supply input to the heater has been interrupted during the heating mode.

f) The heater has been subject to and affected by the ingress of water in any form.

g) The heater is not operated at the rating(s) laid down in the manufacturers technical specifications.

h) The heater has not been operated or used within the normal scope of its intended application.

i) The manufacturer's recommended minimum service requirements have not been complied with.

### Note (ii)

All warranty claims must contain the following information to enable processing to take place;

- (1) Heater model.
- (2) Heater serial number
- (3) Order reference/date of order, together with full installation details (name and address)
- (4) Details or symptoms of fault
- (5) Installers name and address.

Faulty parts must be returned to the Benson Spares Department, the address of which is provided at the rear of this manual. Any such parts will undergo inspection to verify the claim.

Replacement parts supplied prior to this may be charged, and a credit supplied upon subsequent validation of the warranty claim. Consumable items are specifically not included within the scope of the warranty.

### Note (iii)

Notification is required immediately a fault is suspected.

The manufacturer will not accept responsibility for any additional damage that has been caused, expense incurred, or consequential loss resulting from any failure of the heater(s).



## 2.0 Location/positioning

### Warning

All of the basic criteria must be satisfied prior to commencing installation and commissioning, additionally, the Cabinet Heater must be positioned and installed so as to comply with all the relevant standards and guide lines (**see section 9.0**), as well as meeting National and Local Fire Regulations and Insurance criteria, especially if it is proposed that the heater is to be installed within a special risk area (e.g. proximity to where petrol engined vehicles are stored or parked, where cellulose spraying takes place, where woodworking machinery is operated, etc.).

Indirect fired heaters must not be located in hazardous areas, however, it is permissible for the heater to supply air to such areas.

The heater must not be installed within an environment where there is a high concentration of chlorides, fluorides, salts, or other aggressive or volatile chemicals/compounds. Nor should the heater be positioned where high winds or draughts could adversely affect the burner.

The location chosen for the heater must allow for the fitting of an effective flue system.

The location must also allow for adequate clearance for the air supply, return air circulation, oil supply, electrical supply, whilst also providing good and safe working access.

The heater must be installed on a flat and level surface made from non-combustible material, which is sufficiently robust to withstand the weight of the heater and any ancillary equipment. Any combustible material adjacent to the heater or flue system must be so placed or shielded so that its surface temperature does not exceed 65°C.

In areas where it is proposed that more than one heater is to be installed, a general scheme of circulation should be drawn up and maintained, thereby offering the best heat distribution.

All AmbiRad Heaters are fitted with a pressure relief facility, this is incorporated into the design of the flue gas exit duct.

Care should therefore be taken in siting service connections and controls well away from the pressure relief vent.

### Warning

Under no circumstances must the pressure relief be restricted, blocked, or have the free exit of exhaust gas impaired or re-directed.

## 2.1 Fuel supply - general

The AmbiRad range of oil fired cabinet heaters are all manufactured and pre-set for use with 35 second gas oil delivered to the burner via a suitable piped system from the oil storage tank.

**Galvanised or plastic pipe work and fittings must not be used. (see BS 5410 Part 1 1997)**

The constraints of the application will, to a large extent, determine whether it is preferable to use a single pipe gravity feed system, or whether the two pipe pumped system is more appropriate.

Where more than one appliance is to share a common supply it will be necessary to use a pressurised ring main system.

All pipe work must be constructed and installed so that it does not permit the ingress of air.

The construction, size, and position of the oil storage tank must take account of the current regulations, as well as suiting the requirements of the installation.

Please refer to figures 2 - 8 for additional information.

### Caution

On pumped systems always check that the pump is correctly set up prior to running, and always ensure that valves are open allowing a free flow of oil through the system.

## 2.2 Fuel

In order to promote trouble free operating it is necessary that the oil within the storage tank and oil line does not fall below the cold filter plugging point (cfpp), in this country and with class D fuel (also referred to as gas oil). The critical temperature is -4°C for this summer grade.

The cfpp critical temperature for the winter grade is -12°C. If summer grade fuel is stored for winter use in areas prone to severe frosts and low temperatures it will be necessary to insulate or even heat the supply tank and pipe work.

### Note

The fuel supplier should be contacted prior to installation so that any requirements concerning delivery, transport, storage and use can be addressed before work commences.

### Warning

The inlet pump pressure must not exceed a maximum of 0.4 bar, this is because beyond this point gas is liberated from the oil.

## 2.3 Storage tank

An externally painted steel storage tank to BS 799 part 5 1987 or a medium density polyethylene oil tank OFTEC certified to OFS T-100 may be used. Local, national, European and fire regulations must also be complied with and must include:

A fuel level gauge (not made from glass) a vent pipe with a diameter greater than that of the filler and featuring a weatherproof termination.

A sludge valve.

An outlet valve situated at the opposite end of the tank to the sludge valve.

A filler pipe connection situated at the opposite end to the outlet valve.

The size of the storage tank must take account of the estimated consumption and any quantity price breaks offered by the oil supplier.

It is preferable to install the tank outside, however, if this is not practicable and the

tank has to be installed indoors advice must be sought about its siting, especially so far as fire regulations are concerned.

If a separate fire resistant chamber cannot be provided for indoor installations, a catchment pit with a capacity ten percent greater than that of the storage tank must be provided

Storage tanks can if necessary be sited on a roof, but this is subject to special regulations as well as local authority approval and compliance with fire regulations, reference to **BS 5410 part 2 1978 & part 1 1997** is strongly suggested.

It is advisable to leave the tank unpainted on the inside, but to paint the outside with a proprietary grade of anti-corrosive paint.

A galvanised or open topped tank is strictly not allowed.

### All oil storage tanks require a bund

The Control of Pollution Regulation (Oil Storage) 2001 should be consulted prior to installation.

## 2.4 Single pipe system (gravity feed)

For installations where the oil tank is 200mm or more above the level of the fuel pump the principle of gravity feed may be used.

The draw off point for the supply to the burner must not be positioned any lower than 100mm above the bottom of the tank.

Where a return valve is fitted this must be tamper proof to prevent inadvertent operation.

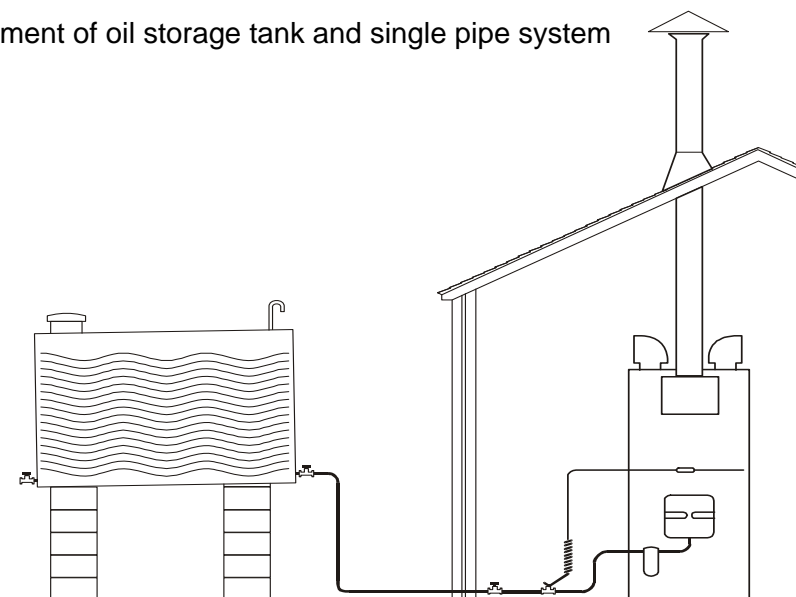
### Caution

If the valve is closed when the pump is running the oil pressure can be increased sufficiently so as to cause damage to the seals within the pump.

The return oil should preferably be discharged through an elbow onto a tank plate situated within the tank, this should be positioned so as not to introduce air or air bubbles into the draw off pipe.

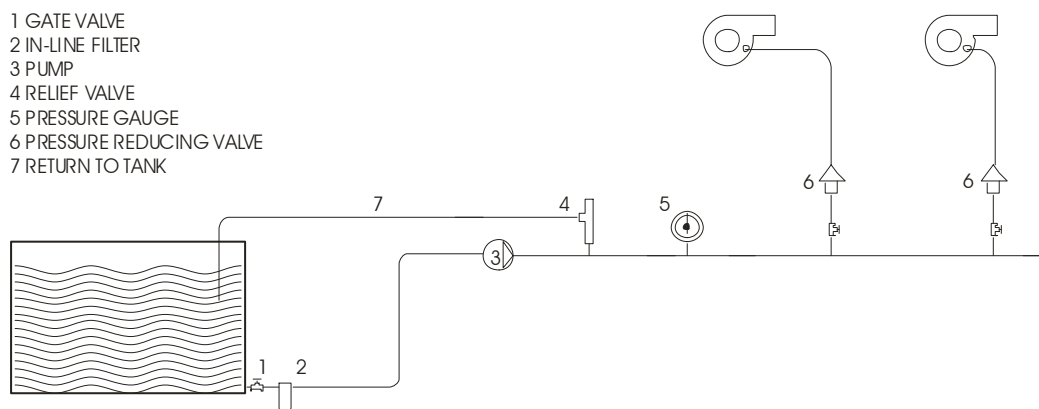


## Typical arrangement of oil storage tank and single pipe system



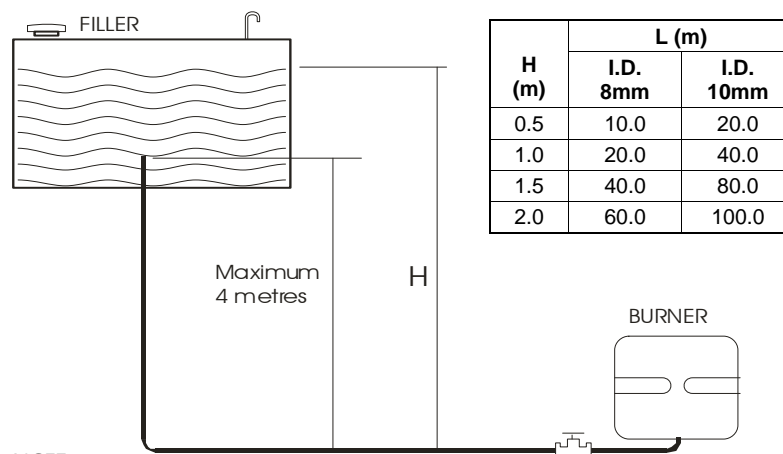
## Pressurised oil feed system

- 1 GATE VALVE
- 2 IN-LINE FILTER
- 3 PUMP
- 4 RELIEF VALVE
- 5 PRESSURE GAUGE
- 6 PRESSURE REDUCING VALVE
- 7 RETURN TO TANK



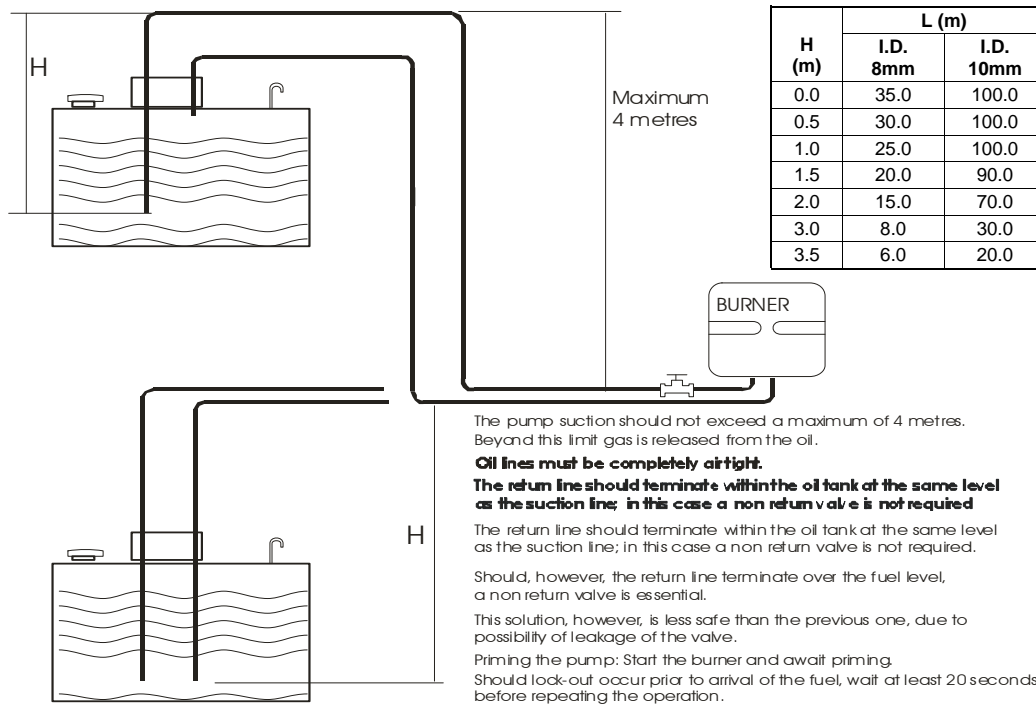
## Burner oil pump details for heater models 30 - 180 oil lines

**WARNING:**  
Before starting the burner make sure that the return pipeline is not clogged;  
Any obstruction would cause the pump seals to break

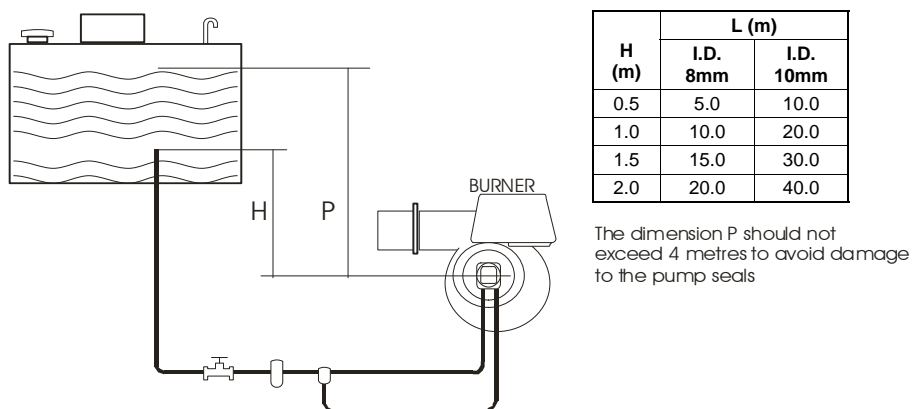


**NOTE:**  
All burners are despatched suitable for gravity feed installations

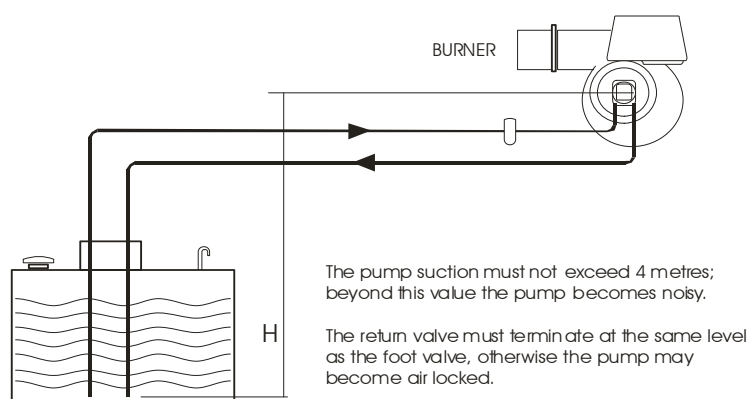
## Burner oil pump details for heater models 30 - 180 oil lines



## Burner oil pump details 205-375 gravity feed from bottom of tank



## Burner oil pump details 205 - 375 suction feed



## 2.5 Two pipe system

This is used where the oil storage tank is lower than the pump.

Access for the fuel feed to the burner should be via a suitable tapping made in the top of the tank, and the fuel feed pipe should extend to not less than 100mm above the bottom of the tank.

A non return valve with a metal to metal seat should be fitted, especially if the return pipe work is terminated at a level above the draw off tube. The non- return valve must be removable for service and maintenance purposes, and the return pipe from the pump must therefore be extended down into the tank to the same level as the suction pipe.

The presence of a tamper proof isolating valve fitted within the return pipe is only required if there is a risk that oil will siphon out of the tank if the return pipe is disconnected at the pump during maintenance or servicing and if the non return valve has been omitted.

## 2.6 Pressurised ring main system

This system is used to supply a number of units from a common storage tank.

A booster pump is used to provide the pressure to push the oil around the ring main and back to the tank.

Pressure reducing valves should be fitted on the delivery pipe to each heater to ensure that the pressure at the burner pump is less than **6 psi**.

### Caution

The internal by-pass plug must be removed from the burner pump when used in a pressurised ring main application.

## 2.7 Pipe work and fittings

### Caution

**Galvanised or plastic pipe work and fittings must not be used. (see BS 5410 Part 1 1997)**

All joints must be sealed properly, if necessary using PTFE tape or other approved sealing media.

The pipe work must be effectively sealed so as to prevent the ingress of air.

It is advisable to check all pipe work prior to installation to ensure that there is no loose debris or scale present.

Black iron pipes can be hammered to assist in the removal of these contaminants.

### Note

The oil feed to each heater must be fitted with a fire check valve and isolating valve.

The fire check valve must be operated by way of a fusible link positioned so that it is above the burner.

## 2.8 Electrical supply

Wiring external to the cabinet heater must be installed in accordance with any local, national, and European regulations, as well as meeting the appropriate requirements of IEE regulations.

The means of connection to the main electrical supply must allow for complete electrical isolation of the heater, furthermore, in the case of a unit wired for a three phase supply, the supply should only be used to serve the heater itself and no other plant or equipment. The position of the isolation switch must be such that it is adjacent to the heater and easily accessible at all times. In addition, the isolator itself must have a contact separation of not less than 3mm.(as per BS5991 clause 20.2).

The Control fuse ratings are detailed on the appliance data plate.

### Warning

Ensure that the electric and oil supplies are turned off before any electrical work is carried out on the heater.

Ensure that wiring cannot make contact with any surfaces liable to be subject to high temperatures or where the insulation of the

wiring could be impaired as a result of such contact.

**All cabinet heaters must be earthed.**

### **Caution**

The main electrical supply must not be switched off or disconnected as a method for stopping the heater, the exception to this is in an emergency, or during servicing, when the heat exchanger has been allowed to cool sufficiently to prevent any damage from occurring. Claims for damage will not be considered if they have resulted from incorrect wiring or the incorrect use of the heater.

## **2.9 Air Supply**

Provision must be made for the existence of an air supply in order to satisfy both combustion and ventilation criteria.

It is a requirement that the area where the air heater is located must have a permanent air vent of negligible resistance direct to the outside air.

Such air vents must be positioned so as not to become blocked or flooded, nor should they be placed so as to introduce undesirable matter (e.g. flammable, volatile, or aggressive chemicals/compounds or potentially hazardous or harmful substances) either direct from the outside, or through their proximity to an adjacent extraction system.

### **Note**

It is strongly recommended that BS 6230 : 1991 is referred to for further information concerning ventilation requirements.

Where mechanical ventilation is used it is a requirement that the inlet is of the mechanical type, and the outlet is either mechanical or natural.

## **2.9.1 Heaters installed within the heated space.**

Where heaters are installed within the space to be heated (i.e. not a plant room or enclosure) then:

Combustion air or heater related ventilation air **will not be required if -**

- The design air change rate of the heated space is 0.5 air changes per hour or greater **or**
- The design air change rate may be satisfied by natural infiltration or by mechanical ventilation

Combustion and General ventilation **will be required if -**

- The design air change rate of the heated space is less than 0.5 air changes per hour **or**
- Where the heated space has an air change rate of less than 0.5 air changes per hour then it will be necessary to provide **either** natural ventilation openings to the heated space (section 2.9.1.1 refers) **or** the mechanical ventilation of the heated space (section 2.9.1.2. refers)

### **2.9.1.1 Natural Ventilation Openings to the Heated Space.**

If the heated space design air change rate is less than 0.5 air changes per hour then provision for low level natural ventilation openings will only be necessary.

The minimum free area of the low level natural ventilation opening shall be:

- 2cm<sup>2</sup> for each kW of rated heat input

The low level natural ventilation opening should be situated on an external wall and be within 1000 mm of floor level for natural gas and ideally at floor level for l.p.g gas installations but in any event no higher than 250 mm.

The table in the next column provides specific data for each heater model as -

| Model | Minimum Free Area of ventilation opening |                 |
|-------|--|-----------------|
|       | High Level                               | Low Level       |
|       | cm <sup>2</sup>                          | cm <sup>2</sup> |
| 30    | None                                     | 64              |
| 35    | None                                     | 79              |
| 40    | None                                     | 97              |
| 60    | None                                     | 127             |
| 75    | None                                     | 160             |
| 85    | None                                     | 193             |
| 120   | None                                     | 257             |
| 135   | None                                     | 291             |
| 180   | None                                     | 386             |
| 205   | None                                     | 460             |
| 235   | None                                     | 515             |
| 275   | None                                     | 623             |
| 350   | None                                     | 769             |
| 375   | None                                     | 847             |

### 2.9.1.2 Mechanical Ventilation to the Heated Space.

In the event that the heated space has a design air change of less than 0.5 air changes per hour and that installer prefers to mechanically ventilate the heated space rather than provide ventilation openings then-

- The heated space needs to be mechanically ventilated so that the design air change is 0.5 air changes or greater.
- It is a requirement that the mechanical ventilation shall be of the 'input' type with either natural or mechanical extraction.
- Systems of mechanical extraction with a natural inlet shall not be used.
- It is necessary to provide an automatic means to safely inhibit heater(s) operation should mechanical air supply fail for any reason.

### 2.9.2. Heaters Installed within a Plant Room or Enclosure.

A plant room means a room housing the heater plant and probably other items of building service plant and would generally have generous space for maintenance.

An enclosure is where the heater is installed within a compartment or confined area where space is limited.

Where heaters are installed within a plant room or enclosure then provision for both combustion air and air for general ventilation will be required by means of high **and** low level ventilation openings (sections 2.3.2.1 refers to plant room applications and sections 2.3.2.2 refers to enclosure applications).

Alternatively the plant room or enclosure may be mechanically ventilated (section 2.3.2.3 refers).

#### 2.9.2.1 Natural Ventilation Openings to Plant Rooms

For plant room applications the minimum free area of ventilation opening shall be:

- At high level 2 cm<sup>2</sup> for each kW of rated heat input.
- At low level 4 cm<sup>2</sup> for each kW of rated heat input.

The high level ventilation opening should be sited on an external wall and positioned as high as is practical and always within the top 15% of the wall height.

The low level natural ventilation opening should be situated on an external wall and be within 1000 mm of floor level for natural gas and ideally at floor level for l.p.g gas installations but in any event no higher than 250 mm.

The table in the next column provides specific data for each heater model as -

| Model | Minimum Free Area of ventilation opening |                 |
|-------|--|-----------------|
|       | High Level                               | Low Level       |
|       | cm <sup>2</sup>                          | cm <sup>2</sup> |
| 30    | 64                                       | 128             |
| 35    | 79                                       | 158             |
| 40    | 97                                       | 194             |
| 60    | 127                                      | 254             |
| 75    | 160                                      | 320             |
| 85    | 193                                      | 386             |
| 120   | 257                                      | 514             |
| 135   | 291                                      | 582             |
| 180   | 386                                      | 722             |
| 205   | 460                                      | 920             |
| 235   | 515                                      | 1030            |
| 275   | 623                                      | 1246            |
| 350   | 769                                      | 1538            |
| 375   | 847                                      | 1694            |

| Model | Minimum Free Area of ventilation opening |                 |
|-------|--|-----------------|
|       | High Level                               | Low Level       |
|       | cm <sup>2</sup>                          | cm <sup>2</sup> |
| 30    | 159                                      | 318             |
| 35    | 198                                      | 396             |
| 40    | 244                                      | 488             |
| 60    | 317                                      | 634             |
| 75    | 400                                      | 800             |
| 85    | 483                                      | 966             |
| 120   | 643                                      | 1286            |
| 135   | 726                                      | 1452            |
| 180   | 965                                      | 1930            |
| 205   | 1152                                     | 2304            |
| 235   | 1287                                     | 2574            |
| 275   | 1558                                     | 3116            |
| 350   | 1922                                     | 3844            |
| 375   | 2118                                     | 4236            |

### 2.9.2.2 Natural Ventilation Openings to Enclosures

For enclosure applications the minimum free area of ventilation opening shall be:

- At high level 5 cm<sup>2</sup> for each kW of rated heat input.
- At low level 10 cm<sup>2</sup> for each kW of rated heat input.

The high level ventilation opening should be sited on an external wall and positioned as high as is practical and always within the top 15% of the wall height

The low level natural ventilation opening should be situated on an external wall and be within 1000 mm of floor level for natural gas and ideally at floor level for l.p.g gas installations but in any event no higher than 250 mm.

The table in the next column provides specific data for each heater model as -

### 2.9.2.3 Mechanical Ventilation to a Plant Room or Enclosure.

In the event that the installer prefers to mechanically ventilate the plant room or enclosure rather than provide ventilation openings then -

- The plant room or enclosure needs to be mechanically ventilated at the rate of 4.14 m<sup>3</sup>/h of fresh air per kW or rated heat input.
- It is a requirement that the mechanical ventilation shall be of the 'input' type with either natural or mechanical extraction. Where mechanical extraction is selected then the extraction rate should be 5%-10% less than the input rate.
- Systems of mechanical extraction with a natural inlet shall not be used
- It is necessary to provide an automatic means to safely inhibit heater(s) operation should mechanical air supply fail for any reason



The table below provides specific data for each heater model as -

| MODEL | Mechanical Ventilation Rate for Plant Room or Enclosure |
|-------|---|
|       | M <sup>3</sup> /h                                       |
| 30    | 132   |
| 35    | 164   |
| 40    | 202   |
| 60    | 262   |
| 75    | 331   |
| 85    | 400   |
| 120   | 533   |
| 135   | 601   |
| 180   | 799   |
| 205   | 954   |
| 235   | 1066  |
| 275   | 1290  |
| 350   | 1592  |
| 375   | 1753  |

## 2.10 Air distribution system

All materials used within the construction of the delivery and return air ducts must not represent a fire hazard and should be made from thermally inert materials. The selection of materials must take account of the environment into which the heater and its air delivery system is expected to work, it must also take account of the stresses and loadings placed upon it during its normal working life. Where interjoist spaces are used to route ducting these must be lined with fire resistant insulation material.

In installations where forced recirculation is a feature, a full and unobstructed return air path to the heater(s) must be provided, with return air grilles connected by ducting directly to the return air inlet on the heater.

The limit for recirculation should not be greater than 85% re-circulated air to 15% fresh air.

Where the heater is installed within a compartment or plant room the return air and discharge air arrangement must be such that the air circulation fan does not interfere with the operation of the flue.

The return air intake and warm air outlet should therefore be fully ducted to and from the heater, respectively, within the compartment or plant room.

If the inlet air is ducted to the outside, then the lowest edge of the inlet air duct must be at least 500mm above the outside floor or ground level, it must also be fitted with an access point(s) to allow for cleaning and servicing to occur.

The openings in the structure of the plant room, through which the ductwork passes must be of fire resistant material and constructed to prevent the likelihood of any fire from spreading.

In ducted applications the ductwork must be designed so as to give a static pressure within the limits stated in section 8 of this manual. It should be noted that if the static pressure is too high, nuisance shut-down will occur when the heater goes out on the overheat limit thermostat, if the static pressure is too low, then damage can be caused to the fan motor.

Warm air outlets on ducted applications must be such that they cannot be closed or become blocked, which again would lead to an increase in static pressure and nuisance shut-down. The outlets must not be sited so that warm air can be discharged onto combustible materials, if necessary, guard rails should be used to ensure that effected areas are kept clear.

Return air intakes must not be located so that potentially harmful or hazardous contaminated air can be drawn into the system.

## 2.11 Flue system.

### Warning

It is essential that the products of combustion are flued to the outside of the building. Each heater must have its own separate flue, with a flue diameter of not less than is detailed in section 8 within this manual.

The minimum vertical length of flue must not be less than 3m. The flue should rise vertically, and the number of bends should be kept to a minimum.

### **Flue pipes below a height of 2m should be guarded against the possibility of being accidentally touched when hot by personnel**

It is strongly advised that BS 5854; 1980, and BS 5440; parts 1 and 2, are used as consultative documents when considering flue requirements.

Care should be taken to ensure that the flue terminal is not situated in a high-pressure area, the proximity of buildings and other obstacles which will influence this must be taken into account, preferably at the design stage. See figures 9 - 19.

Provision must be made for the disconnection of the flue for inspection and service requirements, and it is strongly advised that where bends are fitted inspection covers are included.

The materials from which the flue is constructed must be non-combustible, resistant to internal and external corrosion, and be capable of withstanding the stresses and loadings associated with normal use.

When designing the flue system the prevention of the formation and entrapment of condensation must be a key consideration.

Twin wall or insulated systems are recommended, as they tend to inhibit the formation of condensates.

Where condensation is unavoidable traps should be included to encourage the

condensates to flow freely to a point from which they may be released, preferably into a gully.

The condensate pipe from the flue to the disposal point must be made from corrosion resistant pipe of not less than the internal diameter of the drain pipe.

If the flue passes through a wall, ceiling, or roof made from combustible material then it has to be sleeved so as to provide a minimum of a 25mm void between the exterior of the flue and the internal wall of the sleeve. The maximum permitted temperature of any adjacent combustible material is 65°C.

The position of the flue and its terminal should be such that it does not impair the combustion process.

It should terminate in an exposed position so as to allow the escape and dissipation of flue gases without risk of their re-entering the property through windows, ventilation ports, etc. The flue should extend to at least 1m above the height of any object within 3.5m of the terminal.

Flue terminals should be fitted on all flues, the terminal must be of the approved type, and have outlet grilles on all sides giving a total free area of at least double that of the flue.

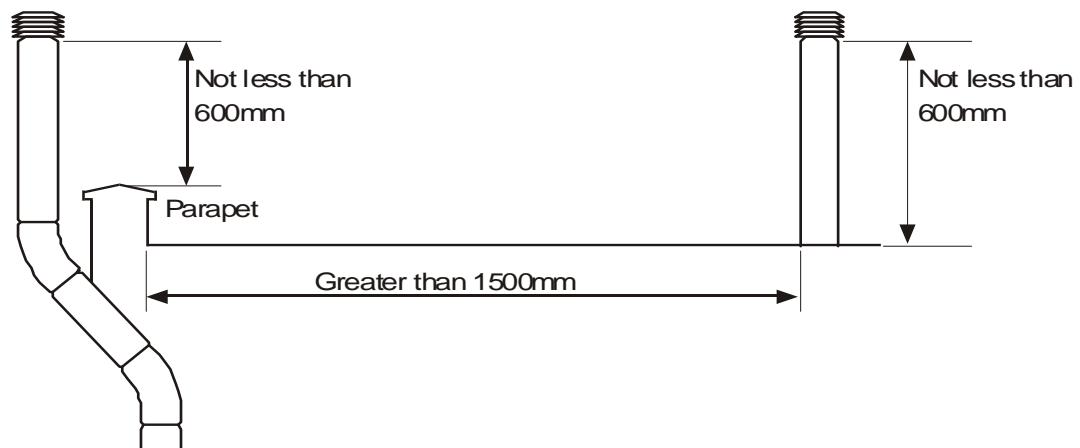
### Caution

It is imperative that the flue should be properly sealed where it passes through the roof, this can best be achieved by using the approved method of roof flashing plate and cravat.

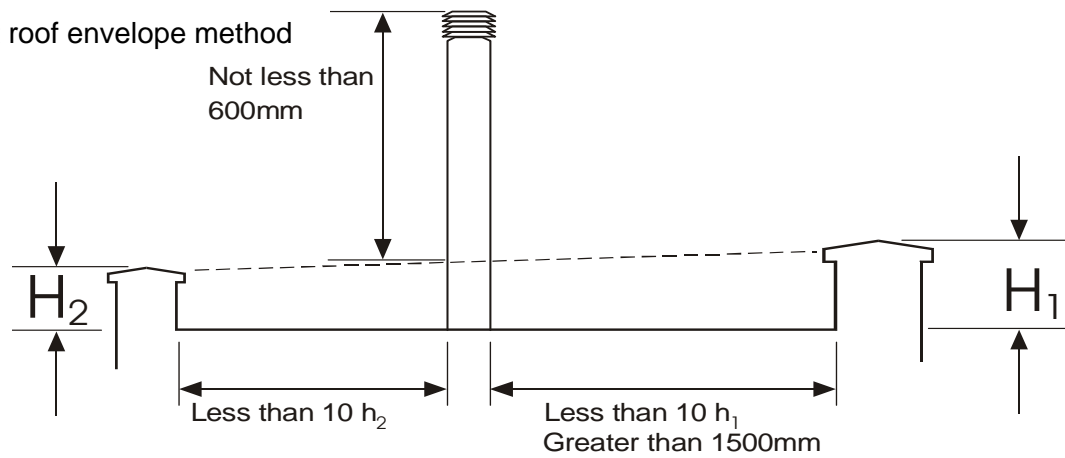
### Note

It should be noted that claims made under warranty and attributed to the ingress of water may not be considered especially if an approved method of sealing has not been used, or if the design of the flue has not made provision for possible condensation problems.

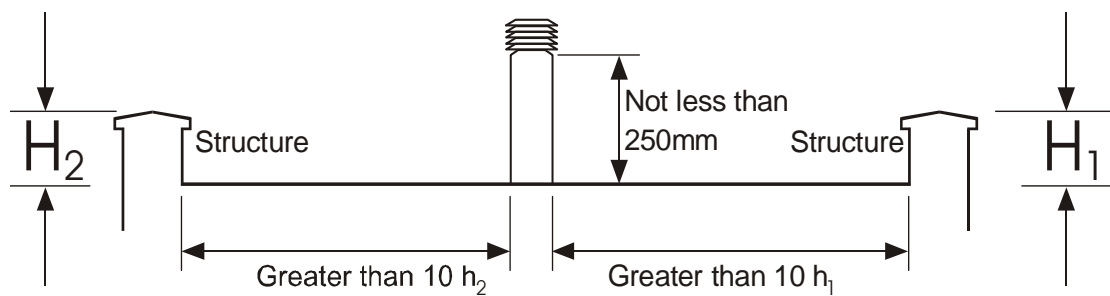
Flat roof with parapet



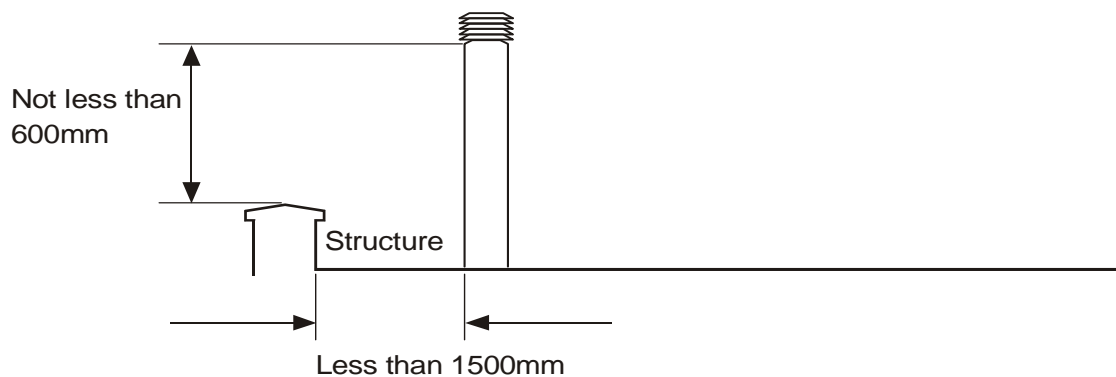
Flat roof envelope method



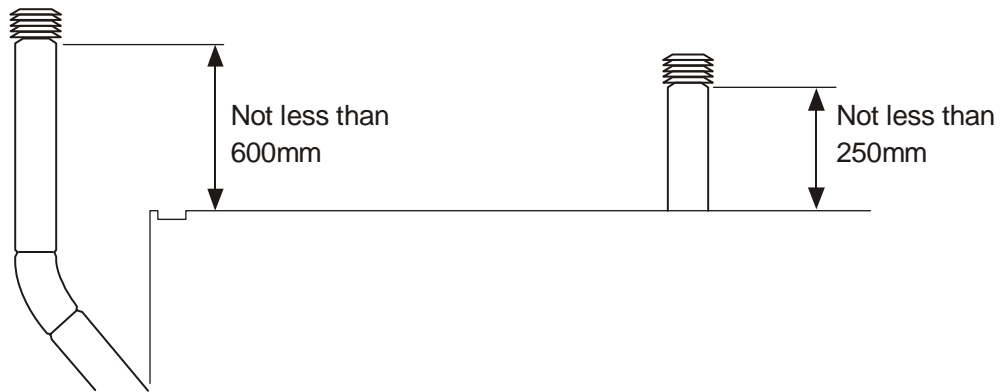
Flat roof where the flue height is more than 10 Heights (H) away from all structures



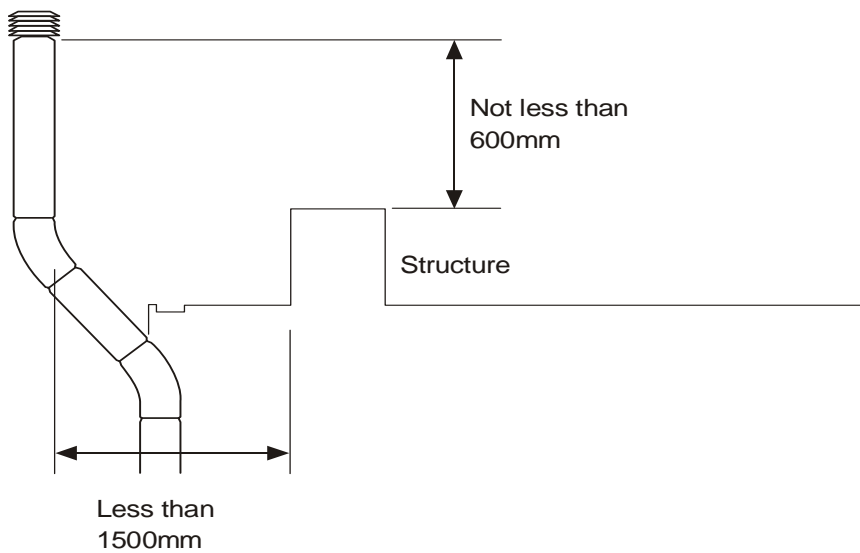
Flat roof with flue close to parapet



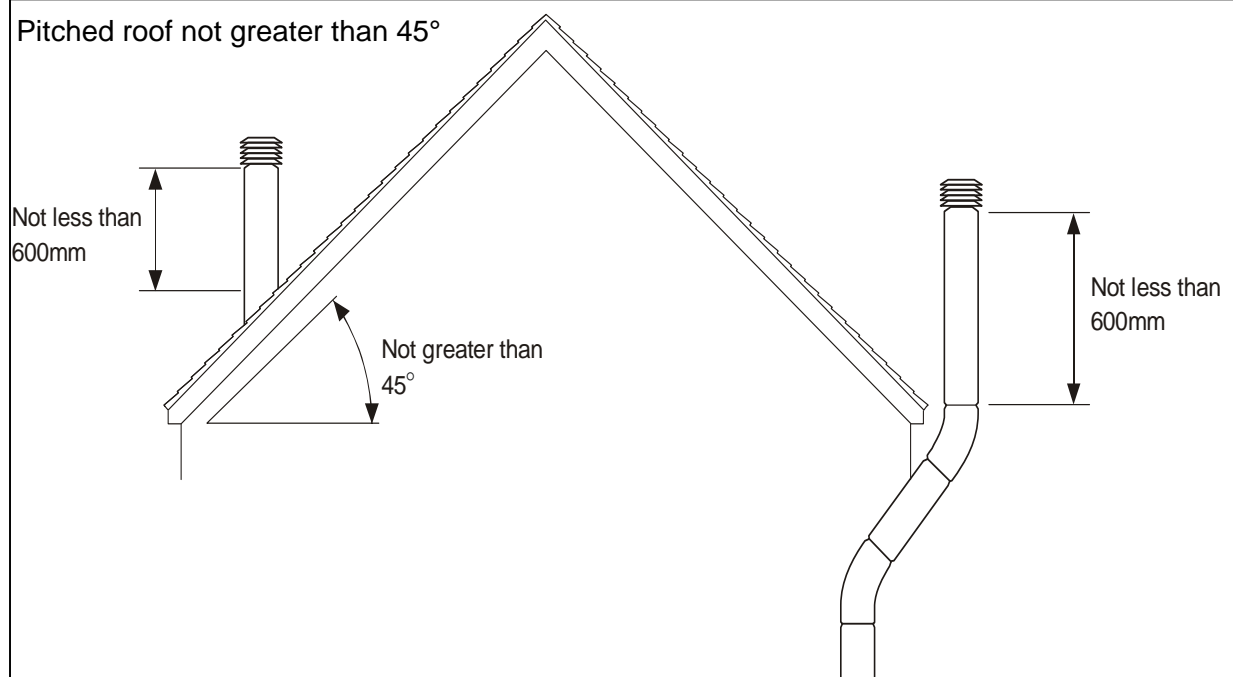
Flat roof with no parapet



Flat roof with structure close to flue outlet



Pitched roof not greater than 45°



## 3.0 Installation

### 3.1 Packaging/Siting

The heater will usually be supplied wrapped in heavy gauge polythene, non assembled parts will be supplied separately.

Prior to installation, the assembly of the heater should be completed, it is advisable that this is undertaken in the area where the heater is scheduled to be sited.

#### Caution

It is strongly advised that when positioning the heater the lifting eyes are used, thereby reducing the risk of inadvertent damage being occasioned to the heater.

### 3.2 Flooring

The heater must be installed on a level non-combustible surface capable of supporting the weight of the heater and any ancillary equipment.

### 3.3 Minimum clearances

The following minimum clearances (in millimeters) are recommended when installing the heater.

| Model Size | Front | Rear  | Lhs | Rhs |
|------------|-------|-------|-----|-----|
| 30 - 40    | 500   | 700   | 150 | 150 |
| 60 - 85    | 500   | 1,000 | 150 | 150 |
| 120 - 135  | 600   | 1,200 | 150 | 150 |
| 180        | 600   | 1,500 | 150 | 150 |
| 205        | 900   | 1,500 | 150 | 150 |
| 230 - 275  | 900   | 2,000 | 400 | 400 |
| 350 - 375  | 900   | 2,000 | 500 | 500 |

### 3.4 Assembly

The following sub-assembly parts should be assembled to allow installation to continue.

#### (a) Vertical Nozzled Models

For free blowing applications it will be necessary to complete the final assembly

before continuing with the installation. The bonnet top with nozzle spigots should be attached to the heater and secured. The nozzles should then be pushed home on the spigots and positioned to provide the desired airflow.

**Ensure louvres are adjusted outwards and ensure blades are not resonating.**

The nozzles should be securely fixed in their desired position on completion of commissioning.

#### (b) Horizontal Nozzled Models

Remove packaging and secure the 90° Duct Outlet to the outlet on the heater using the bolts supplied.

Secure the nozzle spigot plate to the duct outlet using the bolts and prevailing torque nuts provided. Fit the securing brackets to each of the outlet nozzles, and lift the complete heater assembly and position on the pre-sited purpose built supports. Finish off the assembly by fitting and securing the outlet nozzles to the spigots by way of previously fitted brackets.

### 3.5 Flue Installation

An integral flue spigot is fitted to all Cabinet Heaters thereby allowing the flue to connect directly to the heater.

The design of the flue must ensure that it can be disconnected to allow for cleaning and servicing, furthermore, all of the flue section joint sockets must face upwards, and the seal between the sections achieved through mechanical joints or through the use of approved caulking string and grout.

It is strongly advised that BS 5854 and BS 5440 parts 1 and 2 are referred to, see also figs 9 - 19.

Where condensation is likely to be a problem provision should be made preferably at the design stage (see section 2.11).

### 3.6 Oil Installation/connection

The oil tank must be positioned so that there is a fall of 7.5mm (+/- 2.5mm) for every 30mm away from the outlet and towards the sludge/drain valve, which must be sited at the lowest point in the tank. If the tank is positioned on supports then there must be an adequate protective layer between tank and support to prevent damage or deterioration through corrosion. It is strongly suggested that reference is made to BS 5410 ; part 2 ; 1978.

It is also suggested that the installer is familiar with the detail and requirements contained within sections 2.1 through to section 2.6 of this manual prior to commencing installation.

#### Warning

Prolonged exposure and contact with Gas Oil can result in the natural oils being removed from the skin, sensitisation can result in dermatitis.

Always ensure that the appropriate personal protective equipment is used.

### 3.7 Electrical Installation/connection

AmbiRad cabinet heaters are available either for 415V 50Hz 3PH or 230V 50Hz 1PH supplies depending upon the model specified.

It is recommended that reference is made to the wiring diagrams contained within section 7 of this manual prior to installation or connection to the supply. The electrical supply must be as specified and suitable for the heater, and must be run within conduit to a point adjacent to the heater, and be terminated to provide an isolation point that will prevent remote or inadvertent activation.

Cables, conduit, and fittings that are used to make the connection between the isolator and the heater must conform to the appropriate IEE regulations.

**All heaters are supplied fused and pre-wired, all must be earthed.**

Final connections for any additional external controls must be completed on site, and must be carried out according to IEE regulations.

Separate user information is provided for the time control unit and the burner, and forms part of the product information pack which accompanies every heater when despatched.

#### Warning

Always isolate from mains electrical supply before commencing work on the heater.

Always ensure that the appropriate personal protective equipment is used.

### 3.8 Air Distribution Installation

The materials selected must be of low heat capacity, and it is preferable that all warm air ductwork is thermally insulated.

Where ducting may be subject to deterioration from exposure to moisture or high humidity material selection and insulation are prime considerations. Joints and seams must be airtight and fastened securely and designed to remain so, even when operating at high temperatures.

Adequate support must be designed into the layout of the ductwork to ensure that the integrity of the seams and joints is maintained.

The support must be independent and separate from the heater and the ducting, to allow for free movement during expansion and contraction.

Where ducting passes through walls or partitions sufficient clearance must be left, irrespective of any fire stop requirement, to allow for expansion and contraction. Failure to adhere to these latter two points can result in the generation and transmission of excess noise.

Where ducting is installed in concrete flooring a permanent membrane must be used to isolate the ducting from the corrosive effect of the alkaline salts within



the concrete. Care should be taken to ensure that soft insulation material does not become compressed and thereby lose its insulation effectiveness.

### **3.9 Warm Air Registers**

In order that vertical temperature gradients are minimal thereby providing a more even heat distribution, it is preferable to install warm air registers at low wall levels or at floor level, with the size, number, and position commensurate with the requirement of the application.

To minimise noise levels the registers should be set away from corners, additionally, a good seal between the register frame and the wall is important, particularly on high level positions, if unsightly staining through warm air/particulate deposition is to be avoided.

### **3.10 Heater Control Installation**

#### **Warning**

Isolate heater from mains before undertaking any electrical work.

Unless specified all Cabinet Heaters are manufactured and supplied with a pre-wired Control panel as standard. Optional remote controllers are available to be wired back to the cabinet heater.

Refer to Controller instruction manual for full installation details.

A commissioning switch is provided on all cabinet heaters fitted with a remote controller.

See section 7.0 for individual wiring diagrams.

The controls for Horizontal Cabinets and Reverse Flow are supplied as remote option as standard.

## 4.0 Commissioning

### Note:

**It is a requirement that only suitably qualified and competent personnel are allowed to undertake the commissioning of the heater.**

**It is also strongly recommended that prior to commissioning the engineer familiarises himself with; the information contained within the information pack that accompanies the heater, the heater itself, and with the specific requirements of the installation/application.**

### Warning

All Cabinet Heaters undergo a rigorous test programme prior to being despatched, whilst such a programme does involve pre-commissioning and setting up the heater to operate efficiently and well within its designed operational limits, this does not mean that on site commissioning is less important than might otherwise be the case. The idiosyncrasies of each installation can only ever be allowed for, through the use of thorough on site commissioning carried out by trained and experienced personnel equipped with the correct tools and apparatus.

### Note

It is strongly recommended that equipment used for the sampling and analysis of flue gases is accurate to within +/- 0.1% and maintained so that it is regularly calibrated.

### 4.1 Commissioning - Pretest

Check to ensure electrical safety, and inspect and check the oil installation, testing for leaks.

- (a) Ensure that the electrical supply is turned off.
- (b) Ensure that the oil supply is turned off.
- (c) Check that all panels and fasteners are secure and in place.
- (d) Check that the heater is installed so that it is square and that the support is adequate.
- (e) Ensure that warm air delivery outlets are open and that ducting is adequately supported.

- (f) Ensure that if filter assemblies are fitted that they are secure and correctly located.
- (g) Check that air inlets are clear and that return air paths are adequate.
- (h) Ensure that the flue is secure, adequately supported, and that the various joints are properly sealed.
- (i) Check that condensate trap and drain facilities are adequate.
- (j) Check that there is provision for flue gas sampling and that this sample point can be plugged and sealed after commissioning.
- (k) Check that fan and limit stat settings have not been disturbed and are as follows:

#### 30/205 Range

Fan Control: Fan on 60°C Fan off 30°C  
Overheat limit: set at 100°C

#### 235/375 Range

Fan Control: Fan on 50°C Fan off 30°C  
Overheat limit: set at 100°C

Also check that the white button (automatic) is pulled outward and that the red button (reset) is pushed inwards to the reset position. See fig 15.

- (l) Remove lower panel and check motor and fan drive system for integrity of joints, check pulley alignment, fan rotation, and belt tension (see section 5.2 and figs 23, 24, and 25).
- (m) Ensure that the burner is securely attached to the heater.
- (n) Test for electrical earth continuity between the heater, oil pipe work, and mains supply.
- (o) Turn on main electrical supply.
- (p) Enable fan on via controller by selecting 'Fan only'; 'Vent only'; 'Vent/Manual'.\* (\* dependent on control type supplied. Refer to individual controller operating manual.)
- (q) Check to ensure burner is off but power remains to the fan. The fan will start enabling fan direction etc to be verified. Reset Fan on/standby switch to off.
- (r) Set room thermostat and time clock to 'demand' positions.
- (s) Turn mains electrical supply to off, replace and secure lower louvered panel covering fan and motor assembly.

## 4.2 Commissioning - Ignition

### Warning

Do not proceed with commissioning unless all the criteria detailed within sections 4.0 and 4.1 have been satisfied.

- (a) Ensure the electrical supply is turned off.
- (b) Ensure that the Oil supply is turned off.
- (c) Turn on main electrical supply.
- (d) Enable burner via controller by selecting 'Heat' (Relay 2); 'Heat On'; 'Heat/Auto'. \* (\* dependent on control type supplied. Refer to individual controller operating manual.)
- (e) Select 'on' position for heater on/standby switch.
- (f) Check for the following burner sequence

- |        |   |
|--------|---|
| 1 <5s  | Combustion air damper actuated, burner fan motor initiates purge cycle...       |
| 2 <40s | Solenoid valve opens ignition transformer provides spark for burner ignition... |

### ----- E I T H E R -----

- |        |   |
|--------|---|
| 3 >15s | Ignition failure caused by oil starvation resulting in burner lock-out/shut-down... |
|--------|---|

- (g) Set heater on/standby switch to standby position
- (h) Attach oil manifold (bleed screw and pressure gauge)
- (i) Open oil supply valves and bleed air from pipe work and adjust burner oil pressure as per detailed in burner manual (section B)
- (j) Repeat steps 4.1 q, and 4.2 c,e,f.

### ----- O R -----

- |        |                                      |
|--------|--------------------------------------|
| 3 >15s | Pilot ignition... Burner ignition... |
| 4 <20s | Burner ignition cycle complete       |

### Note

It is strongly recommended that the separate manual concerning the operational details of the burner supplied with the heater as part of the information package is studied prior to commissioning.

Time intervals within the ignition sequence will vary slightly from one model to another.

### Warning

If burner ignition is not satisfactorily accomplished, commissioning must not proceed until the reason or fault has been identified and rectified, if necessary by reference to the separate burner information or to section 6 of this manual.

- (k) Repeat steps 4.2 c,a,
- (l) Repeat steps 4.2 d,e,f, allowing the heater to reach thermal equilibrium.
- (m) Adjust room thermostat to its highest setting, and allow the heater to continue to fire.
- (n) Gradually reduce the temperature setting on the room thermostat until the burner shuts down, (@ < ambient and then gradually increase the temperature setting on the thermostat until heat is called for, (@ > ambient) and the burner automatically re-fires.
- (o) Re-set time clock to a minimum off period, checking that the burner shuts down, and then automatically re-lights once the minimum off period has elapsed (Separate information on the time clock is contained within the information package supplied with the heater).
- (p) Check fan and limit stat by depressing and holding in the fan motor overload re-set button, located on the heater electrical panel. The time between the fan stopping and burner shut down should be noted, once the burner has shut down the overload on the motor should be released.

If the time interval between fan stop and burner shut down is greater than 90 seconds further checks should be made.

These are as follows:

- (i) Check settings on fan and limit stat are correct, ie, fan on 60°C, fan off 30°C, limit 100°C.
- (ii) Check that the position of the unit is correct, ie, equi-distant between heat exchanger body and heat shield panel.
- (iii) Check integrity of unit, ensuring that neither the bi-metallic strip nor its casing is damaged.

- (q) Undertake flue gas analysis using approved and calibrated analysing equipment recording data on the

commissioning card, ie, CO, CO<sub>2</sub>, net and gross flue temperatures.

Record burner oil pump pressure, ambient temperature, barometric pressure, and smoke reading (0 - 1 Baccarach scale).

**Note (i)**

The burner air and oil pressure settings should be only very finely adjusted to achieve a CO<sub>2</sub> reading of 12.5% (+/- 0.5%).

**Note (ii)**

The gross efficiency must be approximately 80 % sample taken at 1m above the flue spigot point.

**Note (iii)**

All Cabinet Heaters are test fired and pre-commissioned as part of the manufacturing process, if however, during on site commissioning the data are found to be not in accordance with the manufacturers data, then the following action is recommended.

- \* Re-check all readings and calculations.
- \* Adjust burner as per manufacturers instructions.
- \* Consult AmbiRad Limited Technical Department.

(r) Complete commissioning card and provide operating instructions for the user, high-light the fact that the manufacturer recommends that in the interests of safety and efficiency the heater is serviced on a regular basis only by qualified and competent persons.

The completed commissioning card must be returned to AmbiRad Limited Service Department immediately after the satisfactory completion of commissioning, failure to do so can invalidate any subsequent warranty claim.

(s) Set all controls to the requirements of the user.

### **4.3 Commissioning - air delivery system**

On free blowing applications the integrity of

the fastenings on the heater top and outlet nozzles must be checked .

Final adjustment for the direction of the air flow from the nozzle hoods should be made, and the hoods should be secured in the required position by drilling through the two holes provided in the hood outer ring and fastened in place using self tapping screws.

**Caution**

On ducted applications it is necessary that the system is balanced in order to optimise the efficiency of the heater and the air distribution and delivery system Failure to balance the system can result in fan motor overloading and premature component failure, it can also result in an inefficient heating/ventilation system.

(a) Check that the amount of fan produced air volume is in accordance with the heater specification, if the volume is too great the fan can be overloaded. Ensure that the running current is as per that stated on the heater data plate.

Alternatively, the static pressure should be measured at the start of the ductwork to confirm that it is within the permissible tolerance.

(b) If the current drawn is greater than the stated running current, in most probability this will be caused by insufficient static pressure within the ductwork, in which case system resistance should be increased through the introduction of a damper placed as close to the start of the ductwork as possible, thereby resulting in a reduction in drawn current.

The damper should be adjusted until the current is in accordance with that stated on the data plate.

(c) If the current drawn is too low the duct outlet grilles will require opening to reduce static pressure and increase air volume, if this is not the case overheat cut outs can be caused.

**The Fan Belts must be rechecked on completion of commissioning ensuring**

**that the tension is correct and the pulleys are in alignment**

#### **4.4 Commissioning - hand over**

(a) Upon full and satisfactory completion of commissioning, a record of commissioning information (contact, date, etc) should be left with the heater, a copy of which must also be forwarded to AmbiRad Limited Service Department.

(b) The commissioning engineer must ensure that the user is familiar with the safe and efficient use of the heater, detailing the function of all controls, and main components.

(c) The user should be made aware of the following in particular:

(i) Lighting, shutdown, and operational information.

(ii) Safety features, data plate, and labelling.  
(iii) The requirement for regular inspection - especially if the heater is within a more demanding environment - and the need for regular servicing carried out by competent and qualified persons.

(d) Section C 'User Instructions' should be left with the customer upon satisfactory completion of the commissioning and hand-over.

#### **Caution**

After approximately 100 hours of running, the tension of the fan belts must be checked to ensure that they are correct and that they have not stretched. See section 5.2 for further instructions.

## **5.0 Servicing**

### **Warning**

Servicing must be carried out on a regular basis, the maximum interval between services being 1 year. It is a requirement that only suitably qualified and competent persons are allowed to undertake servicing.

**Before any maintenance or servicing work is carried out the heater must be shut down and allowed to cool, and have the oil and electric supplies to it turned off at the supply valve and isolator respectively.**

### **Caution**

Certain component parts are factory sealed and are designed so as to be tamper proof. Usually such items do not require servicing, and therefore should not be tampered with. Failure to comply with this can invalidate any warranty, and can also lead to premature failure.

The following parts fall within this category: room thermostat, time clock, frost thermostat, sequential controller, and fan and motor.

Additionally, the fan and limit stat has been factory set, and must not be re-set without formal consent from the manufacturer.

Reference should be made to the separate information covering the operational details of the burner and timer.

Only approved spare/replacement parts can be fitted, failure to comply with this can compromise the safe and efficient running of the heater, and can also invalidate any warranty claim.

### **5.1 Planned Servicing**

In order to maintain the efficient operation of the heater it is recommended that the following planned servicing and preventative maintenance programme is adopted by the user.

#### **Quarterly Inspection**

- (a) Visual inspection of the burner
- (b) Clean and check spark electrode
- (c) Clean and check photocell
- (d) Check overheat safety is operational

### **Bi-Annual Inspection**

- (a) As per quarterly inspection, plus...
- (b) Combustion check
- (c) Smoke test

### **Annual Inspection**

- (a) As per half year inspection, plus...
- (b) Heat exchanger and cleaning
- (c) Electrical connections
- (d) Main fan motor
- (e) Main fan assembly
- (f) Pulleys
- (g) Fan belts
- (h) Oil supply including filter
- (i) Burner
- (j) Air delivery system
- (k) Flue
- (l) Report

## **5.2 Servicing Procedure - Major Component Parts**

### **Flue**

A visual inspection should be carried out to ensure that the flue remains adequately supported, both internally as well as externally, and that the various joints are effectively sealed.

Inspection covers, where fitted, should be removed and the flue checked to see whether cleaning is required. If inspection covers are not fitted the flue gas exit duct and flue spigot will provide not only an indication of the cleanliness of the flue, but will also enable access for cleaning.

The presence of the flue terminal should be checked. If a condensate trap and drain facility is fitted this should be checked to ensure that it continues to function correctly, and the drainage of condensates is not impaired.

### **Main Fan Motor**

Remove access panel. Dust and other foreign matter should be cleaned by blowing over with compressed air and through the use of a soft bristle brush and cloth. Solvent wipes may be used to remove heavy soiling from the motor casing.

Traces of surplus lubricants spreading from the bearings should also be cleaned away.

Where motors are fitted with grease nipples bearings should be lubricated with the correct grade of lubricant. Motors which do not have grease nipples feature sealed bearings which are lubricated during manufacture for their life.

The electrical connections should be checked as follows:

The cover to the terminal box should be removed by undoing the screws which secure it.

Check connections for signs of corrosion, tightness, and ensure that there are no stray strands which could form a short circuit.

Clean, tighten, and replace as necessary. Replace cover and secure.

### **Main Fan**

Remove dust and other foreign matter by blowing off with compressed air or through the use of a soft bristle brush.

Check that the bearings do not show signs of excessive wear. It should be noted that these bearings do not require lubricating.

If the bearings require replacing the following procedure should be followed.

- (a) Remove belt(s).
- (b) Loosen set screw on eccentric collar and tap collar in the opposite direction to fan rotation.
- (c) Remove collar and bearing.
- (d) Check shaft for alignment and straightness.
- (e) Locate the bearing in its seat and place on the shaft with the cam facing outwards.
- (f) Fit the eccentric collar and engage the cams.
- (g) Tighten initially by rotating, and then by tapping in the direction of the fan rotation.
- (h) Replace fasteners and secure.
- (i) Turn by hand to ensure free fan rotation.



## Pulleys

Check pulleys for alignment using a straight edge, if necessary reposition either or both of the pulleys and the fan motor.

Check for excessive wear within the root and sides of the grooves, and check for any other signs of wear or damage, if necessary replace the pulley as follows.

- (a) Release tension on belts and remove.
- (b) Release the taper locks by slackening the securing screws by several complete turns.
- (c) Fully remove one screw from the taper lock, and having oiled it, insert into the threaded jacking point.
- (d) Tighten screw until the taperlock is free.
- (e) Remove taperlock and pulley.
- (f) Fit taperlock in new pulley, and provisionally position on the shaft.
- (g) Remove the screw from the jacking point, and tighten both screws in their clamping points until the pulley can just be moved on the shaft by hand.
- (h) Align pulleys using a straight edge, and by gradual alternate tightening of the screws clamp in position.
- (i) Refit belts and check for the correct amount of tension.

## Fan Belts

Check belts for signs of wear.

Frayed or split belts must be replaced using belts with a common batch code.

Belt tension must be checked, and if on multi-belt units it is found that one belt contains more slack than its accompanying belts, then all the belts on the unit must be replaced, again using a common batch code.

Replacement and tensioning is carried out as follows.

### Note

The maximum displacement at the mid point of the top edge of the belt must not be greater than 16mm per metre of span, when a force of 3kg is applied in a plane perpendicular to the belt.

- (a) Loosen fan motor securing bolts on

chassis.

- (b) Loosen fan motor slide adjustment bolt.
- (c) Slide fan motor towards fan to slacken belts.
- (d) Replace belts, pull fan motor away from fan until belts are tight.
- (e) Tighten adjustment bolt to hold motor.
- (f) Tighten fan securing bolts ensuring that the fan is square and the pulleys aligned.
- (g) Check belt tension, making final adjustments as necessary.
- (h) Tighten and clamp fasteners to hold fan motor in position.

## Heat Exchanger

The heat exchanger requires a visual inspection at least once per year, this should be accompanied by cleaning.

It is recommended that a flue brush and vacuum cleaner be used to facilitate this.

Access to the heat exchanger is gained through the removal of the rear upper panel and heat shield.

Servicing and cleaning should be performed as follows:

- (a) Remove brass nuts and cover from heat exchanger end assembly to expose heat exchanger tubes.
- (b) Remove any accumulated deposits from the tubes by pushing through the full length with a flue brush.
- (c) The flue brush should be withdrawn so as to pull any deposits back into the bottom of the flue box where they can then be removed by using a vacuum cleaner.
- (d) Particular attention should be paid to the upper internal surfaces of the tubes, where through convection heavier deposition is likely to occur.
- (e) Any deposits which may have accumulated within the combustion chamber can be removed with a vacuum cleaner once the burner is removed.

### Note

It is most important that a build up of deposits is not allowed to occur as this can have an adverse effect upon the efficiency of the heater and reduce the life of the heat exchanger.

(f) The heat exchanger and combustion chamber should be visually inspected for signs of splits, cracks, and distortion.

(g) All gaskets should be checked to ensure that they continue to provide a gas tight seal, if there is an element of doubt then they should be replaced.

**If the condition of the heat exchanger gives cause for concern the Service Department at AmbiRad Limited should be advised pending a more detailed examination**

### **Electrical Supply**

All connections must be checked to ensure that they are secure, and free from corrosion.

Terminals and connections should also be checked to ensure that no stray strands are bridging terminals.

Electrical continuity should also be checked.

### **Oil Supply**

The oil supply pipe work, tank, and fittings should all be inspected to ensure that they are free from corrosion, and to ensure that where brackets have been fitted these remain secure and offer adequate support.

The oil filter should be replaced with a new one, and the system should be checked for leaks. If the oil level is such to allow removal of any sludge or other contaminants from the tank this too should be undertaken, particularly if there have been problems of poor firing associated with contaminants reaching the burner.

### **Note**

**Any waste oil or sludge must be disposed of correctly. Never dispose of it by dumping or tipping it down drains or into watercourses where ground water can become polluted and environmental damage caused.**

### **Burner**

Service requirements for the burner fitted to the cabinet heater are covered in the

separate manual prepared by the burner manufacturer.

### **Note**

It is most important that the burner is serviced regularly and in accordance with the manufacturers instructions.

### **Air Delivery System**

A visual inspection should be undertaken to ensure that the air delivery system is in good order, that it remains adequately supported and that the various joints are effectively sealed.

### **Report**

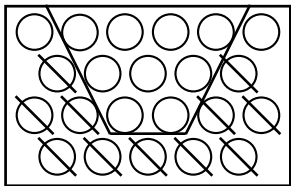
A full and detailed service report should be prepared, it is advised that the report is not completed until the heater has been re-commissioned, where upon the completed report can then be run through with the user.

## **5.3 Service Re-commissioning**

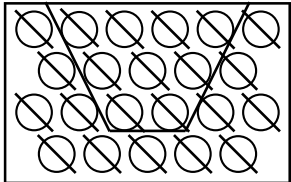
The heater should be re-commissioned as follows, as per section 4.1 through to section 4.4 inclusive.

This must be regarded as a necessary part of the heater service. By the service engineer.

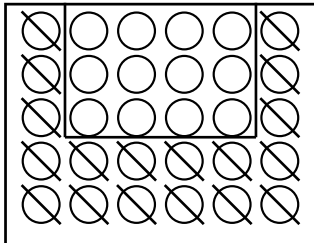
**Turbulator Positions in Heat Exchanger 60 Cabinets. 11 off**



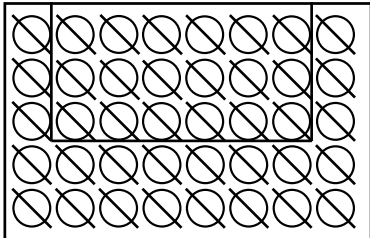
**Turbulator Positions in Heat Exchanger 75 & 85 Cabinets. 22 off**



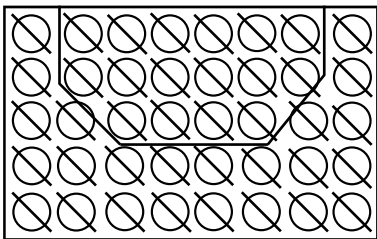
**Turbulator Positions in Heat Exchanger 120 & 135 Cabinets. 18 off**



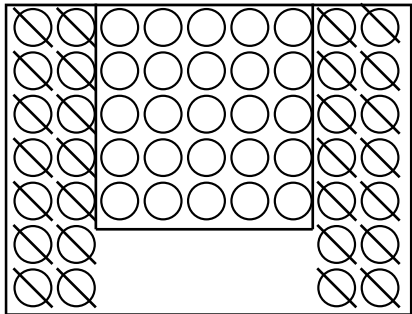
**Turbulator Positions in Heat Exchanger 180 & 205 Cabinets. 40 off**



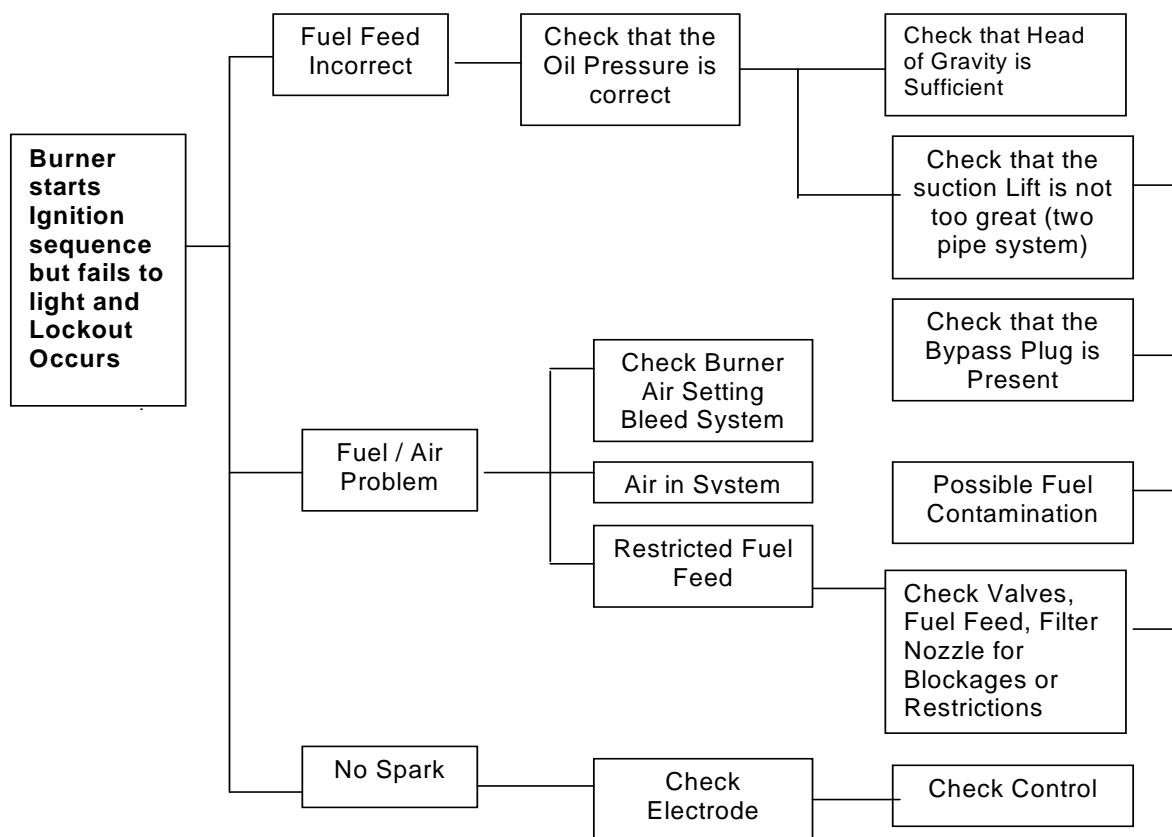
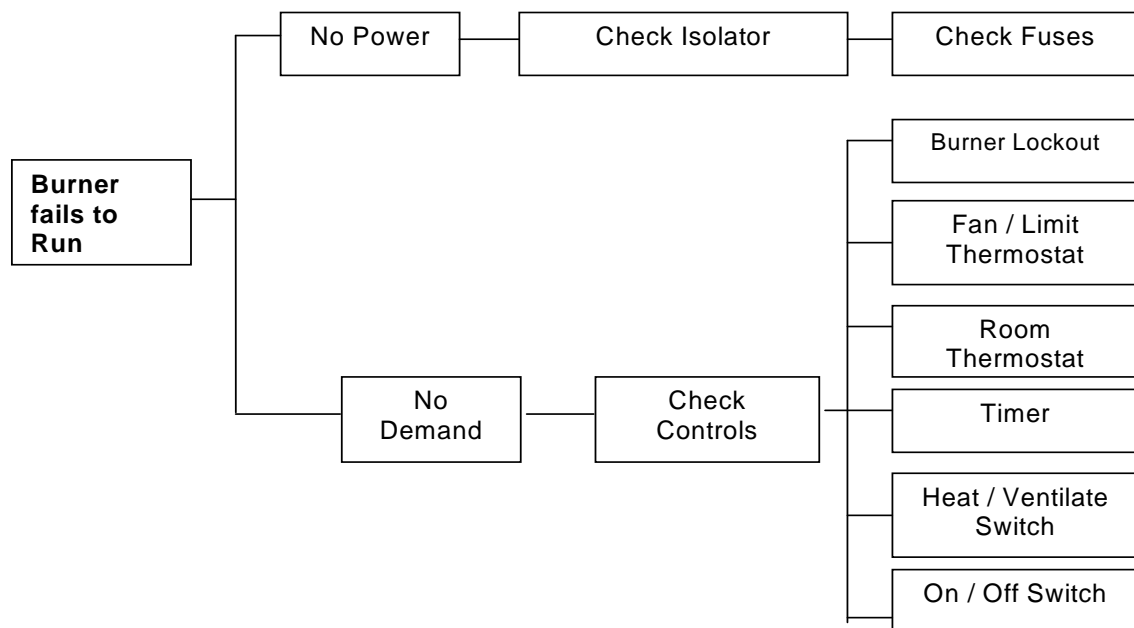
**Turbulator Positions in Heat Exchanger 235 & 275 Cabinets. 40 off**

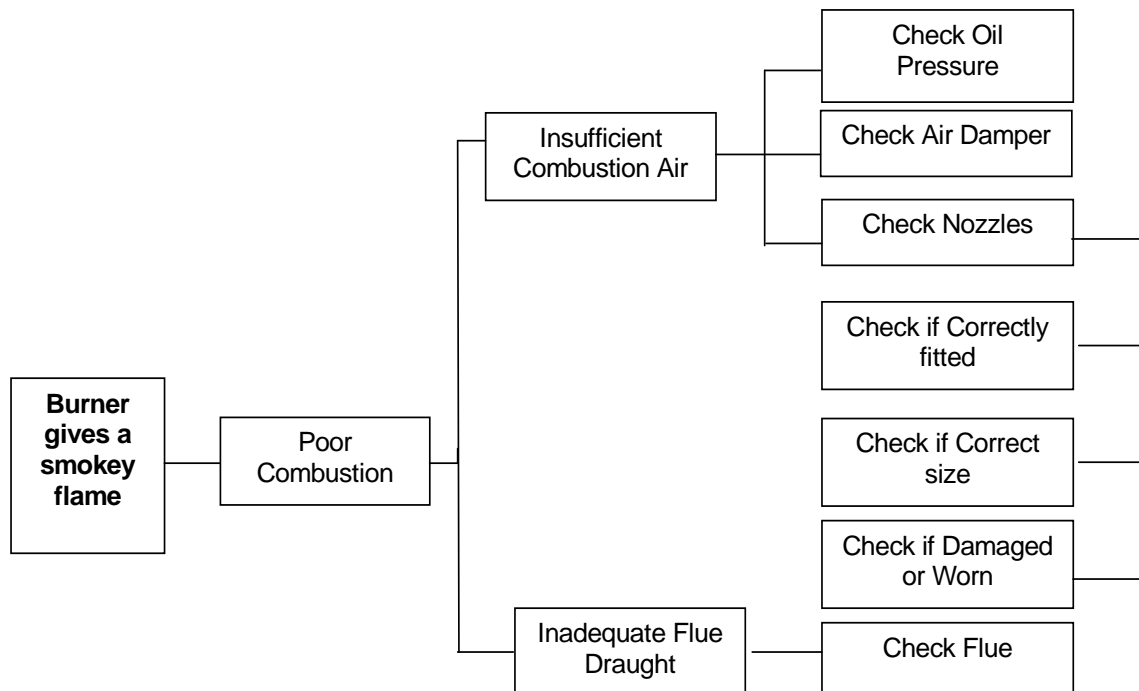
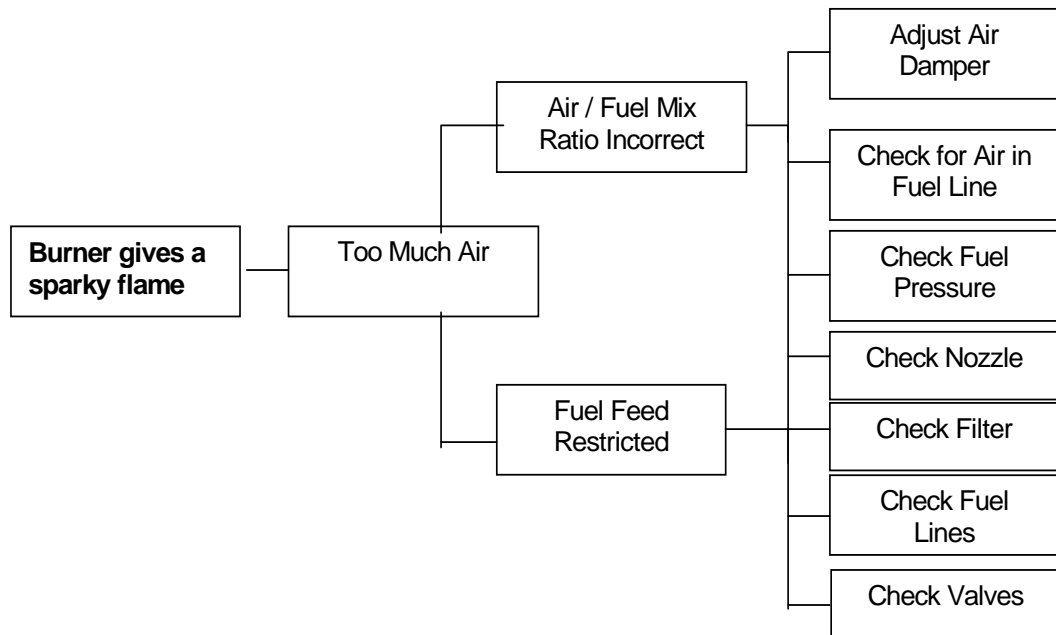


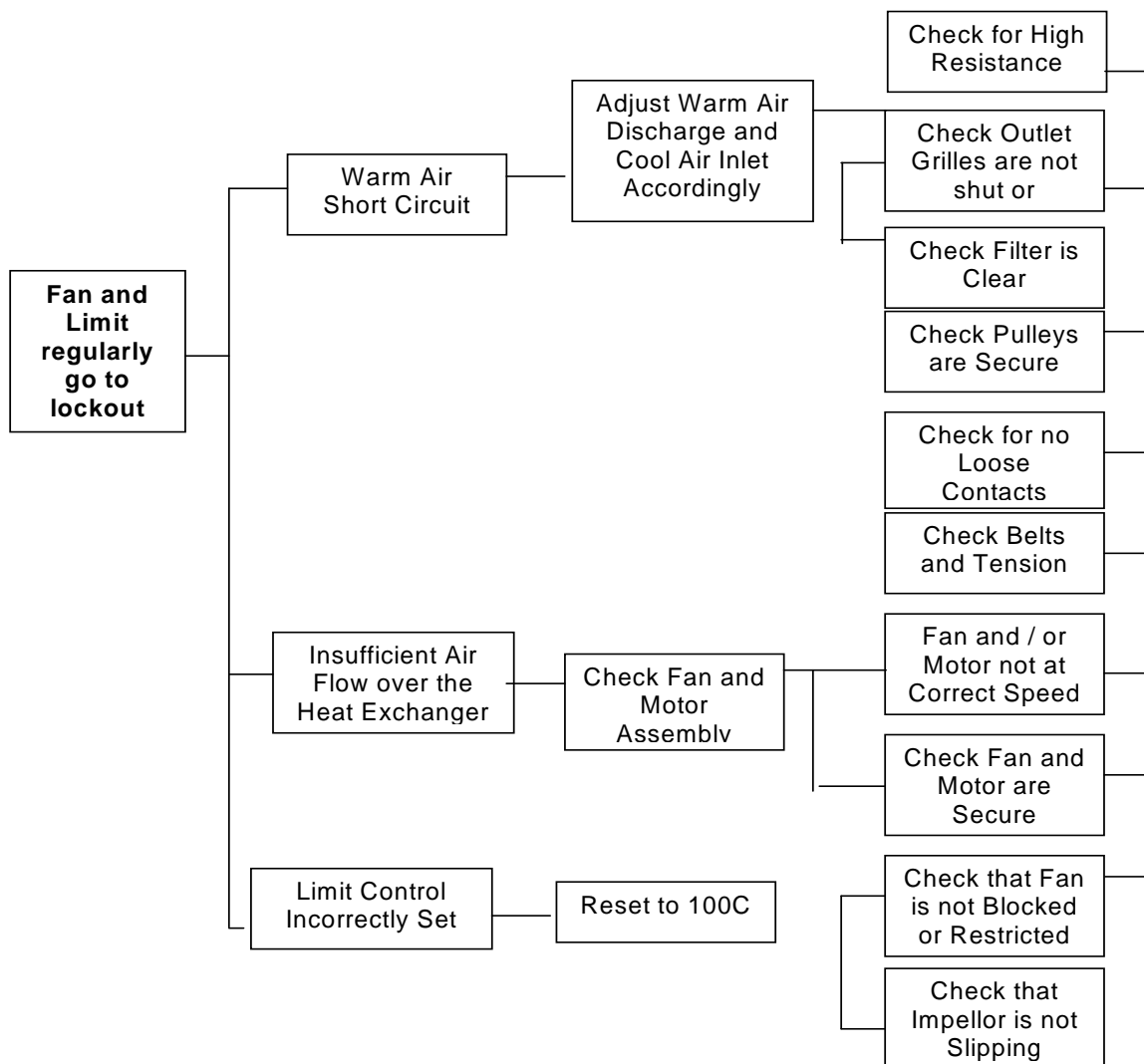
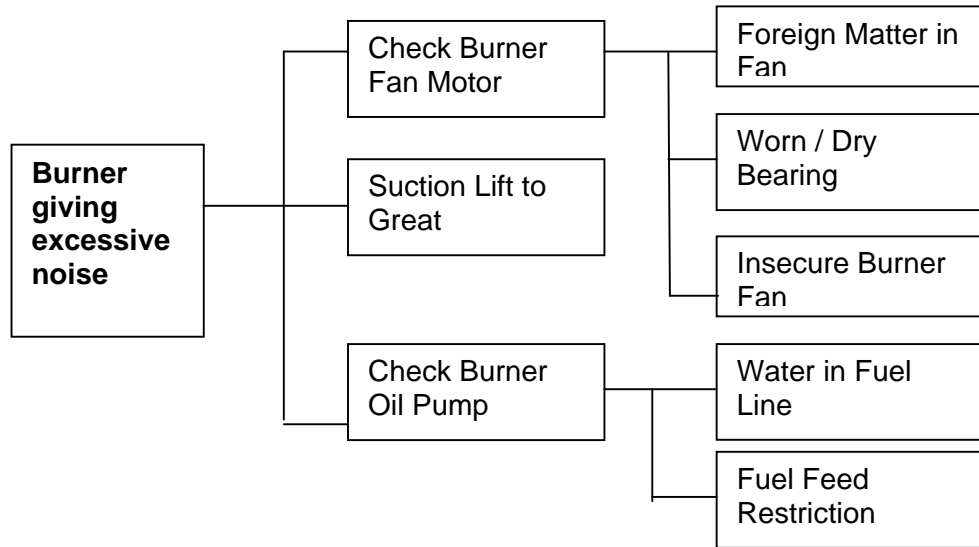
**Turbulator Positions in Heat Exchanger 350 & 375 Cabinets. 28 off**



## 6.0 Fault Diagnosis by Flow Chart





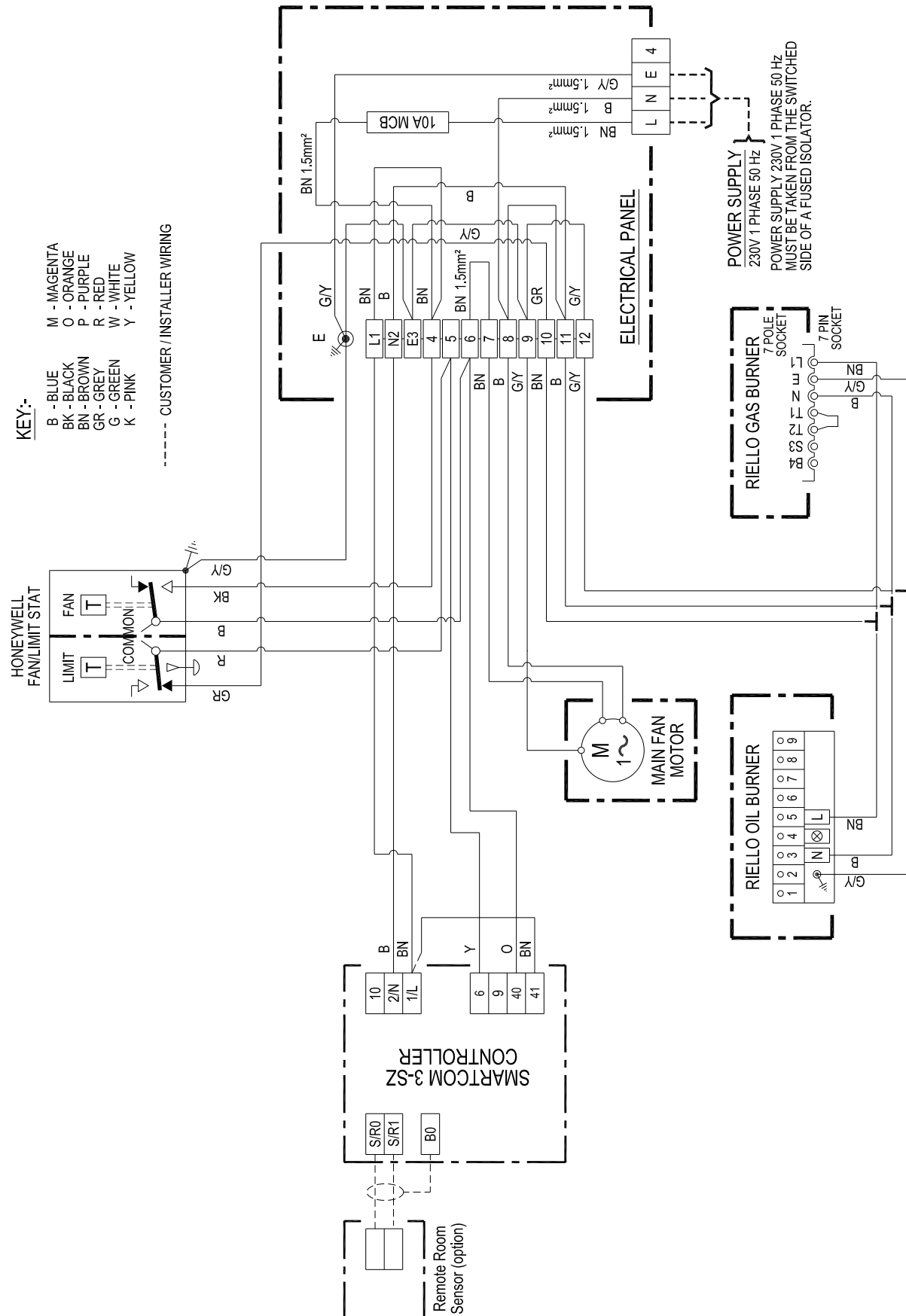




## 7.0 Wiring Diagrams

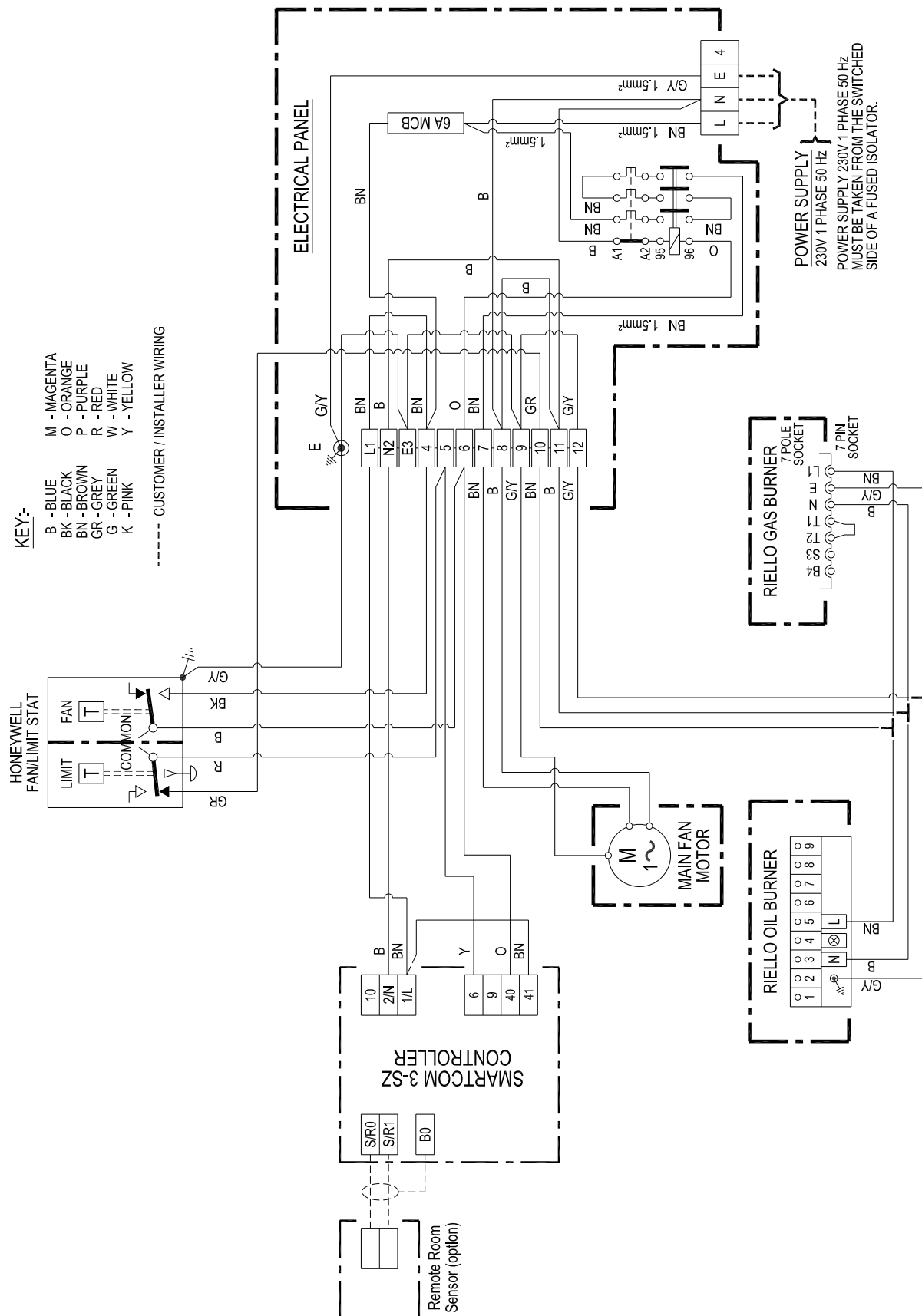
### Wiring Diagram 20-45-501

30 - 85 ON/OFF Riello Burner Integral SC<sup>3</sup>-SZ 230/50/1ph



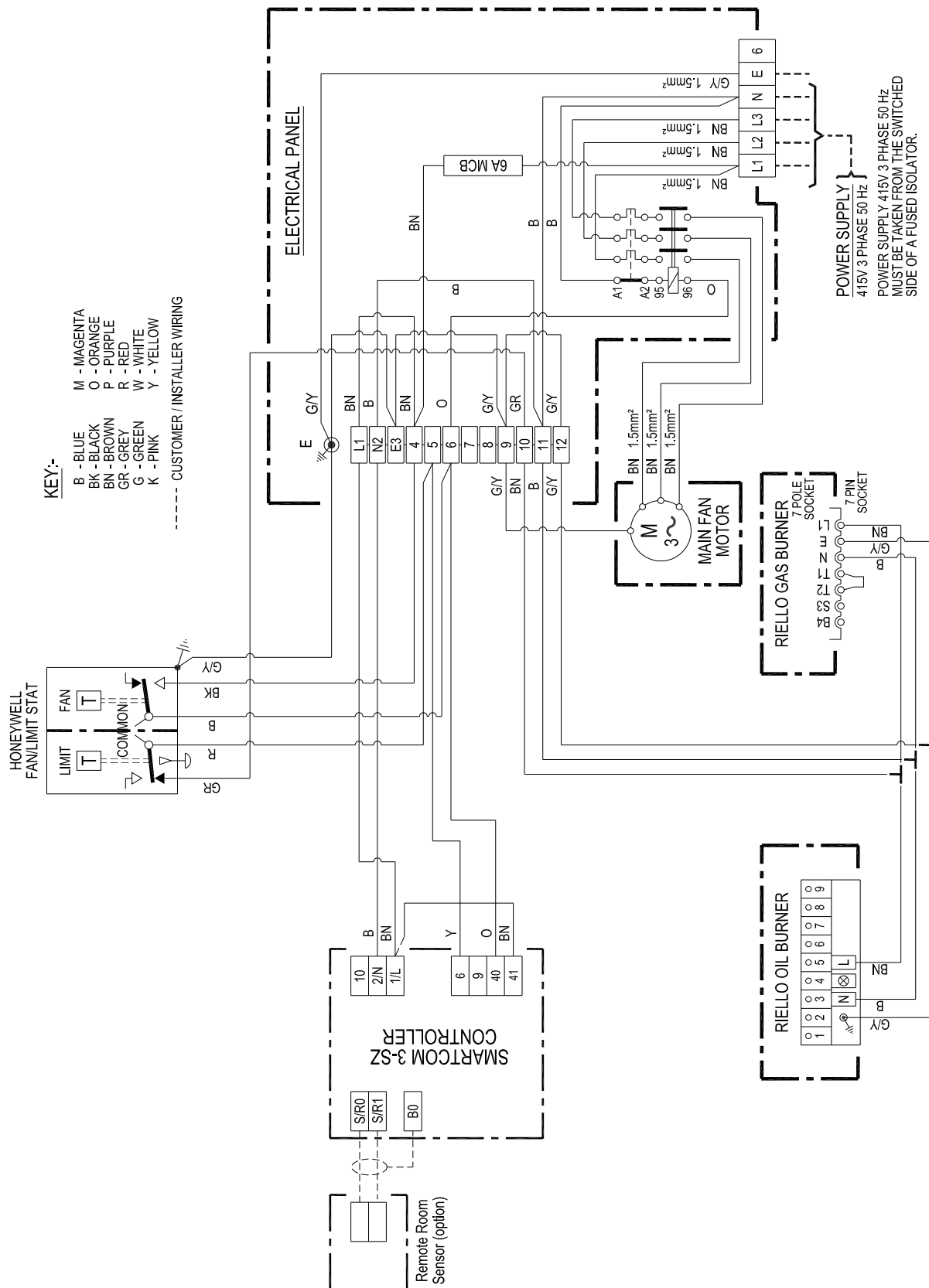
# Wiring Diagram 20-45-502

## 120 - 135 ON/OFF Riello Burner Integral SC<sup>3</sup>-SZ 230/50/1ph



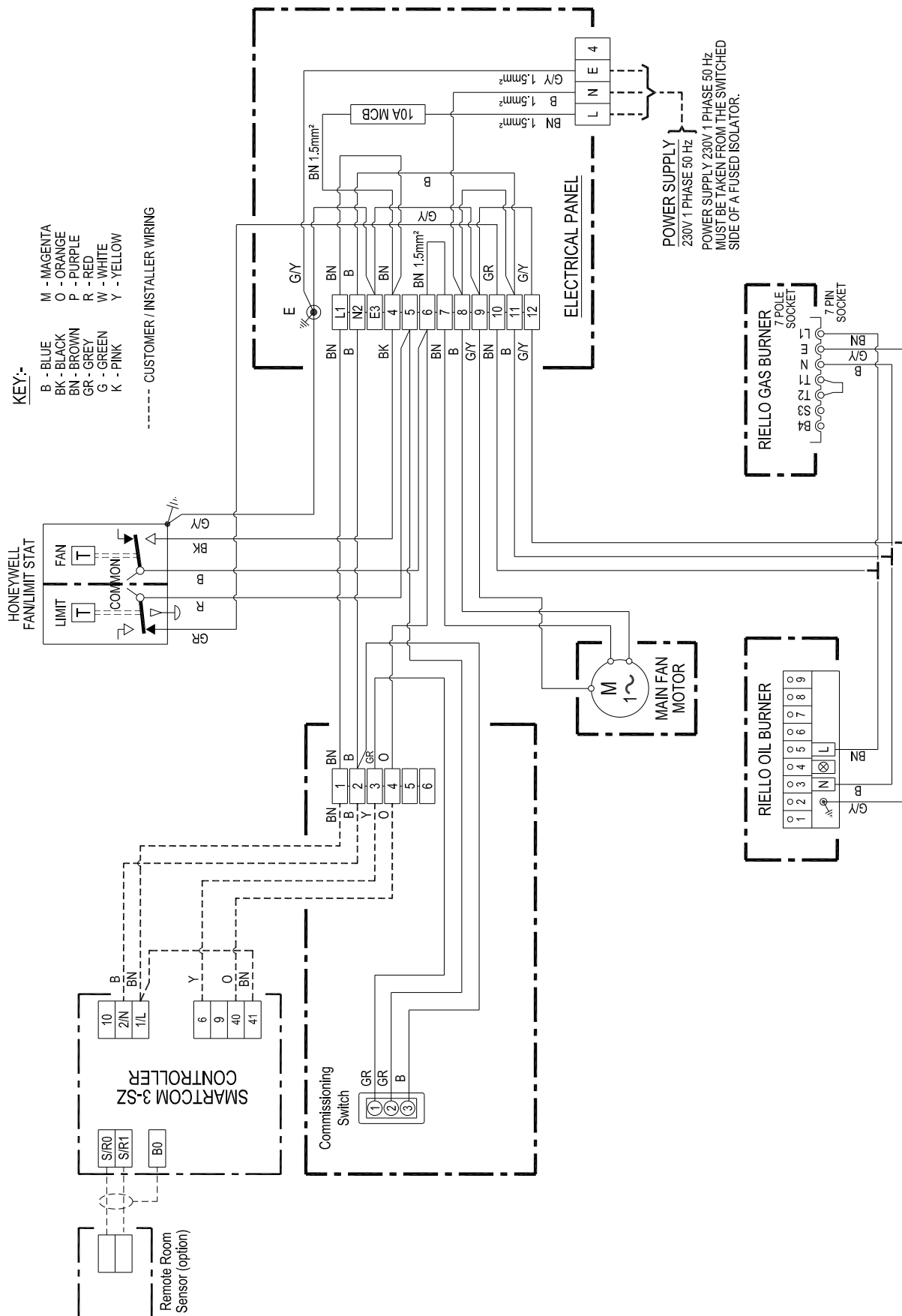
# Wiring Diagram 20-45-503

## 60 - 275 ON/OFF Riello Burner Integral SC<sup>3</sup>-SZ 415/50/3ph



# Wiring Diagram 20-45-420

## 30 - 85 ON/OFF Riello Burner Remote SC<sup>3</sup>-SZ 230/50/1ph

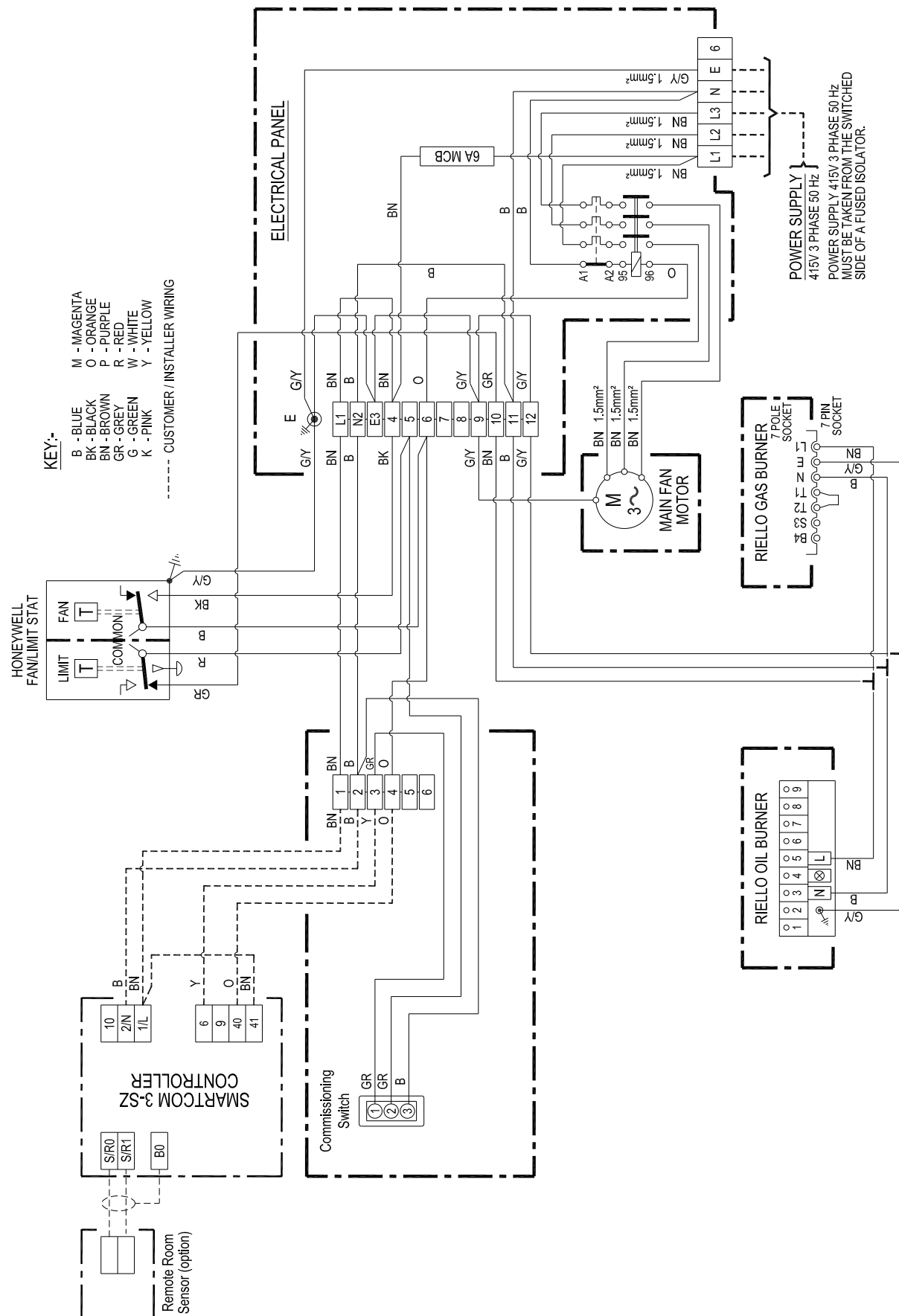


**120 - 135 ON/OFF Riello Burner Remote SC<sup>3</sup>-SZ 230/50/1ph**



# Wiring Diagram 20-45-424

## 60 - 275 ON/OFF Riello Burner Remote SC<sup>3</sup>-SZ 415/50/3ph

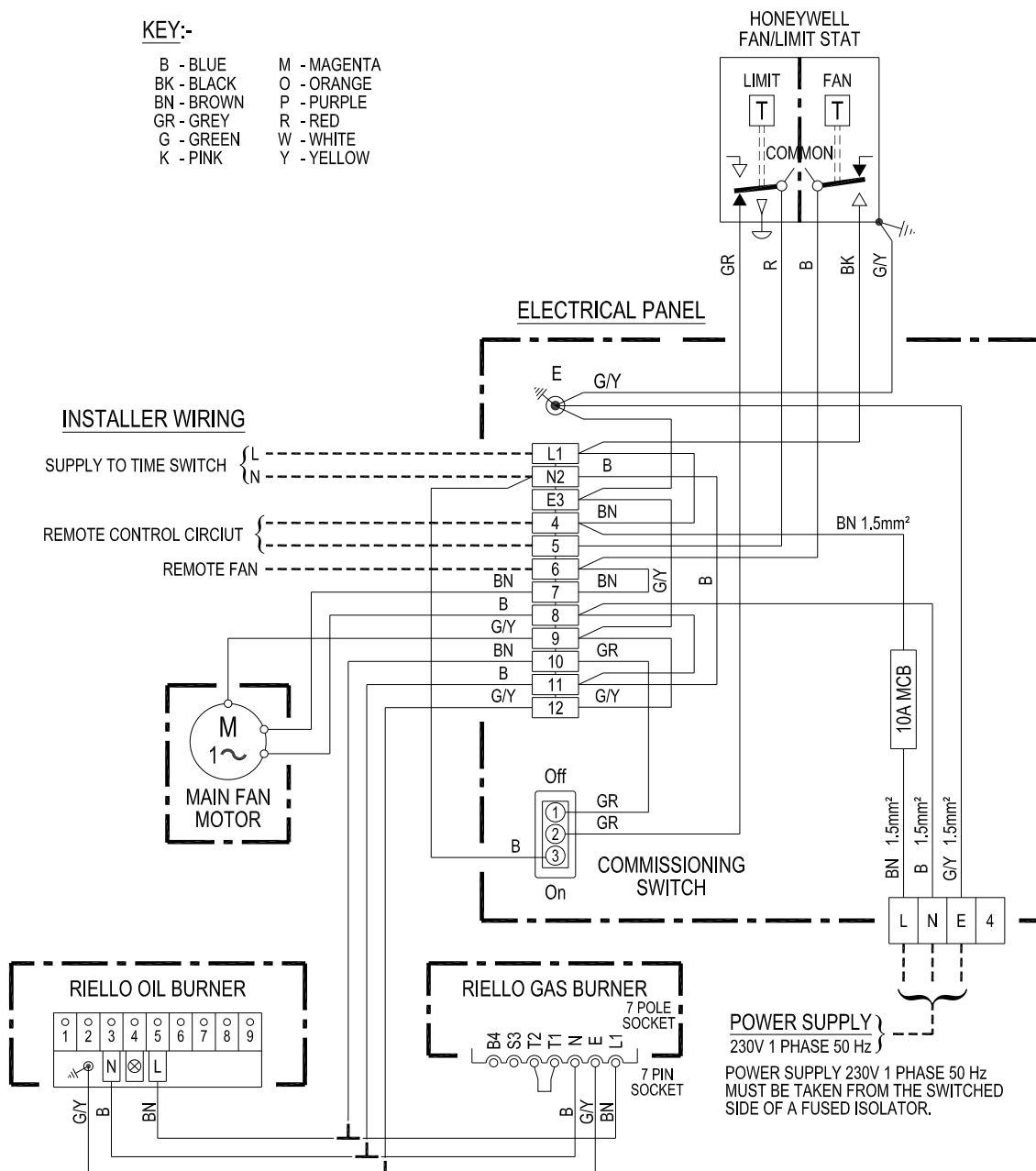


## Wiring Diagram 20-45-216

### 30 - 85 ON/OFF Riello Burner No Controls 230/50/1ph

#### KEY:-

|            |             |
|------------|-------------|
| B - BLUE   | M - MAGENTA |
| BK - BLACK | O - ORANGE  |
| BN - BROWN | P - PURPLE  |
| GR - GREY  | R - RED     |
| G - GREEN  | W - WHITE   |
| K - PINK   | Y - YELLOW  |

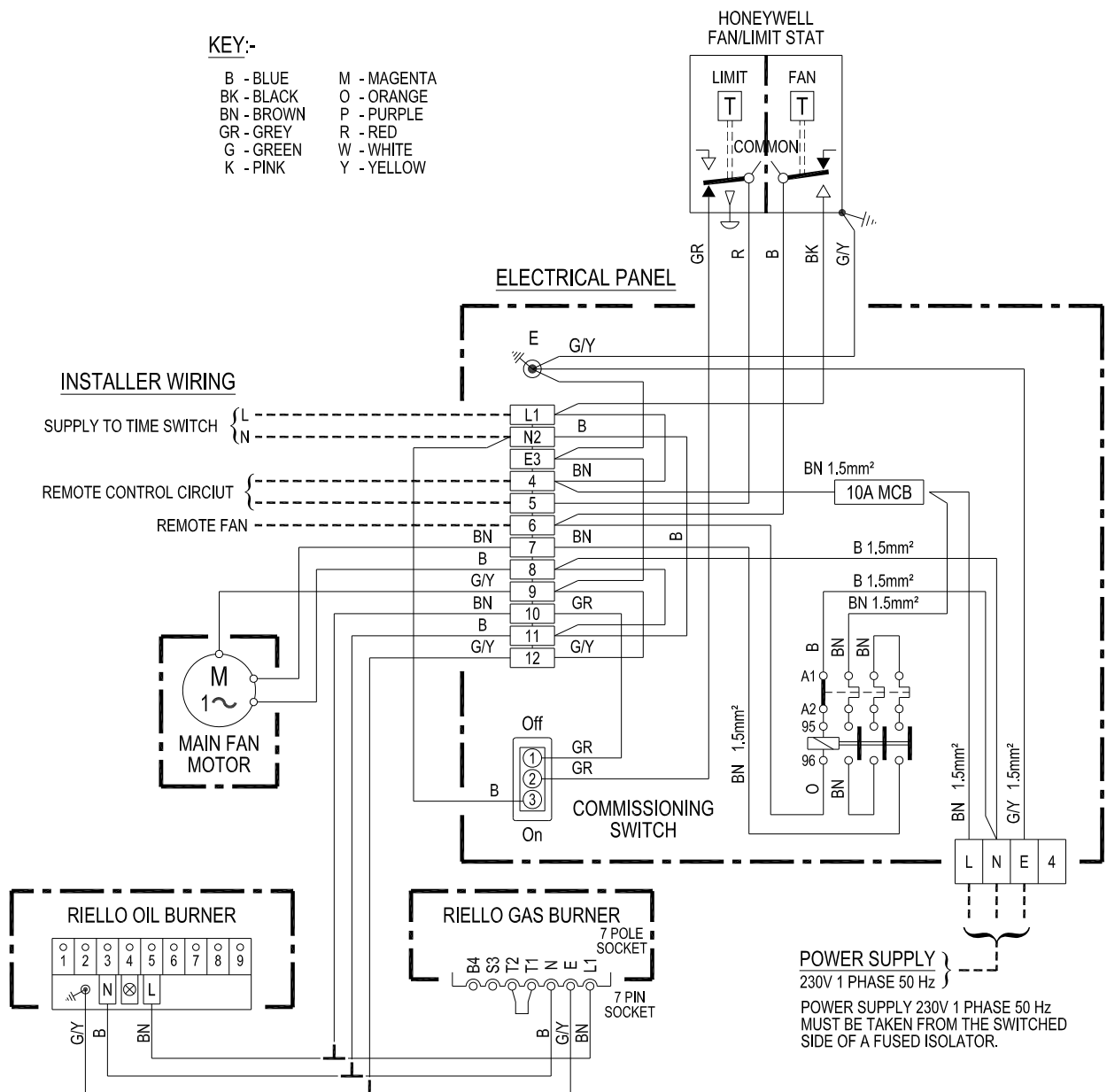


## Wiring Diagram 20-45-217

### 120 - 135 ON/OFF Riello Burner No Controls 230/50/1ph

#### KEY:-

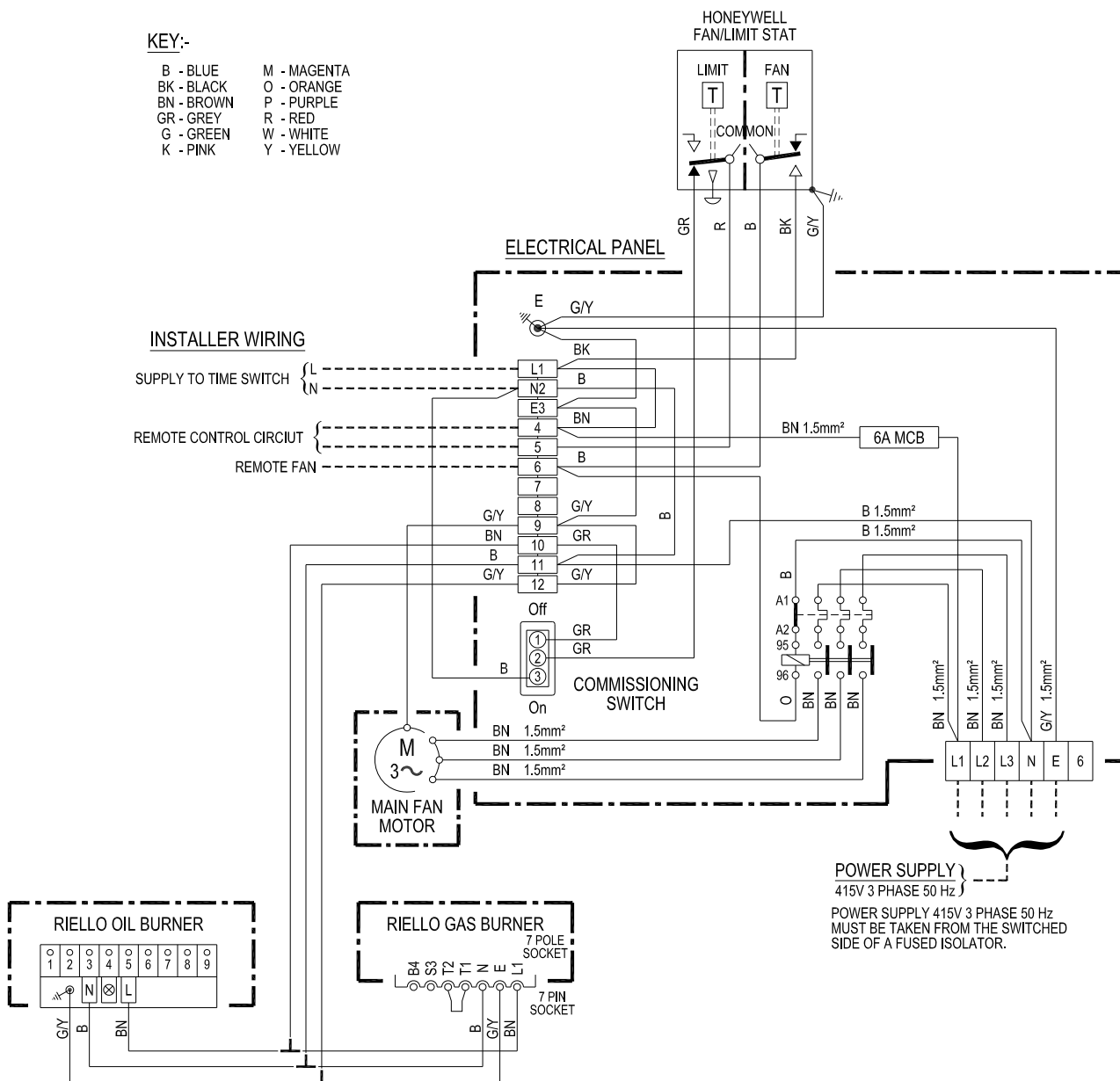
|            |             |
|------------|-------------|
| B - BLUE   | M - MAGENTA |
| BK - BLACK | O - ORANGE  |
| BN - BROWN | P - PURPLE  |
| GR - GREY  | R - RED     |
| G - GREEN  | W - WHITE   |
| K - PINK   | Y - YELLOW  |

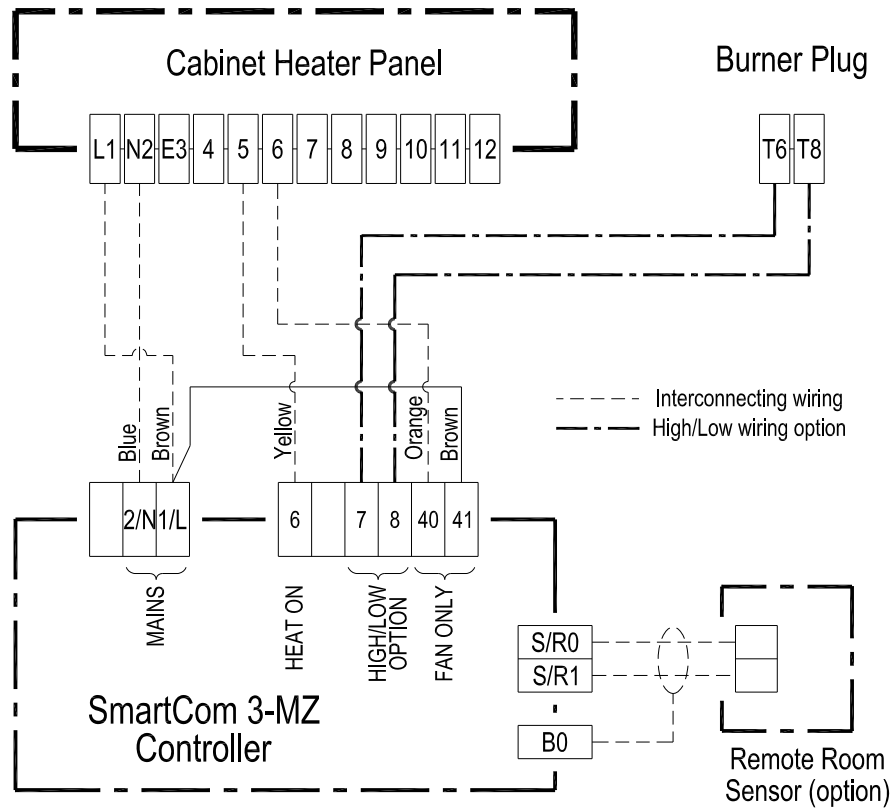




# Wiring Diagram 20-45-218

## 60 - 275 ON/OFF Riello Burner No Controls 415/50/3ph





## 8.0 Technical Data - models 30 - 60

| MODEL                                     |   | 30               | 35               | 40               | 60              |
|---|---|------------------|------------------|------------------|-----------------|
| HEAT OUTPUT                               | kW/hr<br>Btu/hr                             | 32.02<br>109,252 | 38.0<br>129,656  | 42.92<br>146,443 | 59.6<br>203,335 |
| HEAT INPUT (GROSS)                        | kW/hr<br>Btu/hr                             | 36.9<br>125,902  | 44.4<br>151,500  | 50.2<br>171,300  | 69.5<br>237,100 |
| HEAT INPUT (NETT)                         | kW/hr<br>Btu/hr                             | 34.64<br>118,192 | 41.69<br>142,246 | 47.07<br>160,603 | 65.2<br>222,462 |
| NETT EFFICIENCY                           | %   | 92.43            | 91.15            | 91.19            | 91.42           |
| FUEL CONSUMPTION Gas Oil 35sec            | Imp gall/hr<br>litre/hr                     | 0.75<br>3.43     | 0.91<br>4.13     | 1.03<br>4.67     | 1.42<br>6.46    |
| BURNER TYPE                               | RIELLO                                      | G5               | G5               | G5               | G10             |
| GAS OIL NOZZLE                            | US galls/hr<br>Type                         | 0.65<br>80°S     | 0.85<br>60°S     | 1.0<br>60°S      | 1.35<br>60°S    |
| GAS OIL PRESSURE                          | Psi<br>Bar                                  | 170<br>11.7      | 170<br>11.7      | 170<br>11.7      | 170<br>11.7     |
| HEAD SETTING 35' oil zero flue resistance | Number                                      | 2.0              | 3.0              | 4.0              | 2.5             |
| AIR SETTING 35' oil zero flue resistance  | Number                                      | 3.2              | 4.5              | 5.0              | 3.0             |
| OIL CONNECTION                            | BSP   | 3/8              | 3/8              | 3/8              | 3/8             |
| AVAILABLE OUTLET PRESSURE (STD)           | Pascals<br>Ins WG                           | 75<br>0.3        | 100<br>0.4       | 100<br>0.4       | 75<br>0.3       |
| NOZZLE DISCHARGE VELOCITY                 | m/sec<br>ft/min                             | 5.73<br>1124     | 4.53<br>888      | 4.53<br>888      | 6.57<br>1288    |
| AIR THROW (APPROX)                        | mtrs<br>ft                                  | 14<br>45         | 14<br>45         | 14<br>45         | 17.1<br>55      |
| AIR DELIVERY (STD)                        | m <sup>3</sup> /sec<br>ft <sup>3</sup> /min | 0.61<br>1300     | 0.71<br>1500     | 0.71<br>1500     | 1.03<br>2180    |
| TEMPERATURE RISE THROUGH HEATER           | °C<br>°F                                    | 39<br>70         | 42<br>75         | 50.5<br>90.5     | 46<br>83        |
| SOUND LEVEL                               | dba   | 67               | 69               | 69               | 72              |
| COMBUSTION CHAMBER (pressure)             | m/bar                                       | 0.09             | 0.14             | 0.14             | 0.12            |
| FLUE RESISTANCE                           | Min m/bar<br>Max m/bar                      | -0.2<br>0.6      | -0.2<br>0.6      | -0.2<br>0.6      | -0.2<br>0.6     |
| FLUE DIAMETER                             | mm  | 125              | 125              | 125              | 150             |
| ELECTRICAL SUPPLY                         | Standard                                    | 230/1/50         | 230/1/50         | 230/1/50         | 230/1/50        |
| RATED INPUT                               | kW  | 0.55             | 0.55             | 0.55             | 1.1             |
| FUSED ISOLATOR SIZE                       | Amps  | 16               | 16               | 16               | 20              |
| RUNNING CURRENT                           | Amps  | 3.2              | 4.8              | 4.8              | 6               |
| ELECTRICAL SUPPLY                         | Optional                                    | N/A              | N/A              | N/A              | 415/3/50        |
| RATED INPUT                               | kW  | N/A              | N/A              | N/A              | 0.75            |
| FUSED ISOLATOR SIZE                       | Amps  | N/A              | N/A              | N/A              | 16              |
| ELECTRICAL PROTECTION                     | IP  | 20               | 20               | 20               | 20              |
| RUNNING CURRENT                           | Amps  | N/A              | N/A              | N/A              | 2.2             |
| WEIGHT                                    | kg  | 196              | 196              | 196              | 241             |
| AIR NOZZLE SIZE                           | Ins   | 9.4              | 9.4              | 9.4              | 9.4             |
| NOZZLE AMOUNT                             | No  | 2                | 2                | 2                | 2               |
| FLUE TEMP GROSS                           | °C  | 223              | 256              | 254              | 247             |

## Technical Data - models 75 - 135

| MODEL                                     |   | 75               | 85               | 120               | 135               |
|---|---|------------------|------------------|-------------------|-------------------|
| HEAT OUTPUT                               | kW/hr<br>Btu/hr                             | 75.7<br>258,288  | 82.22<br>280,534 | 122.51<br>418,004 | 137.51<br>469,184 |
| HEAT INPUT (GROSS)                        | kW/hr<br>Btu/hr                             | 87.4<br>298,200  | 96.1<br>334,000  | 143.0<br>487,900  | 160.8<br>548,600  |
| HEAT INPUT (NETT)                         | kW/hr<br>Btu/hr                             | 82.03<br>279,886 | 90.16<br>307,626 | 134.22<br>457,958 | 150.93<br>514,973 |
| NETT EFFICIENCY                           | %   | 92.3             | 91.2             | 91.27             | 91.11             |
| FUEL CONSUMPTION Gas Oil 35sec            | Imp gall/hr<br>litre/hr                     | 1.8<br>8.1       | 2.0<br>9.1       | 2.93<br>13.3      | 3.3<br>14.9       |
| BURNER TYPE                               | RIELLO                                      | G10              | G10              | G20               | G20S              |
| GAS OIL NOZZLE                            | US galls/hr<br>Type                         | 1.75<br>60°S     | 2.0<br>60°S      | 2.75<br>60°S      | 3.0<br>60°S       |
| GAS OIL PRESSURE                          | Psi<br>Bar                                  | 170<br>11.6      | 150<br>10.4      | 160<br>11.0       | 180<br>12.2       |
| HEAD SETTING 35' oil zero flue resistance | Number                                      | 4.0              | 5.0              | 3.0               | 3.0               |
| AIR SETTING 35' oil zero flue resistance  | Number                                      | 3.8              | 4.5              | 3.6               | 6.0               |
| OIL CONNECTION                            | BSP   | 3/8              | 3/8              | 3/8               | 3/8               |
| AVAILABLE OUTLET PRESSURE (STD)           | Pascals<br>Ins WG                           | 100<br>0.4       | 100<br>0.4       | 137<br>0.55       | 150<br>0.6        |
| NOZZLE DISCHARGE VELOCITY                 | m/sec<br>ft/min                             | 5.91<br>1159     | 5.91<br>1159     | 7.55<br>1481      | 6.98<br>1369      |
| AIR THROW (APPROX)                        | mtrs<br>ft                                  | 17.1<br>55       | 17.1<br>55       | 20.2<br>65        | 20.2<br>65        |
| AIR DELIVERY (STD)                        | m <sup>3</sup> /sec<br>ft <sup>3</sup> /min | 1.39<br>2950     | 1.39<br>2950     | 2.15<br>4550      | 2.65<br>5620      |
| TEMPERATURE RISE THROUGH HEATER           | °C<br>°F                                    | 43<br>77         | 50<br>90         | 45<br>81          | 44.5<br>80        |
| SOUND LEVEL                               | dba   | 72               | 72               | 74                | 76                |
| COMBUSTION CHAMBER (press)                | m/bar                                       | 0.23             | 0.23             | 0.56              | 0.88              |
| FLUE RESISTANCE                           | Min m/bar<br>Max m/bar                      | -0.2<br>0.6      | -0.2<br>0.6      | -0.2<br>0.6       | -0.2<br>0.6       |
| FLUE DIAMETER                             | mm  | 150              | 175              | 175               | 175               |
| ELECTRICAL SUPPLY                         | Standard                                    | 230/1/50         | 230/1/50         | 415/3/50          | 415/3/50          |
| RATED INPUT                               | kW  | 1.1              | 1.1              | 1.5               | 2.2               |
| FUSED ISOLATOR SIZE                       | Amps  | 20               | 20               | 16                | 16                |
| RUNNING CURRENT                           | Amps  | 7.2              | 7.2              | 3.6               | 5.2               |
| ELECTRICAL SUPPLY                         | Optional                                    | 415/3/50         | 415/3/50         | 230/1/50          | 230/1/50          |
| RATED INPUT                               | kW  | 0.75             | 0.75             | 1.5               | 2.2               |
| FUSED ISOLATOR SIZE                       | Amps  | 16               | 16               | 40                | 40                |
| ELECTRICAL PROTECTION                     | IP  | 20               | 20               | 20                | 20                |
| RUNNING CURRENT                           | Amps  | 2.2              | 2.2              | 12                | 14                |
| WEIGHT                                    | kg  | 243              | 243              | 330               | 332               |
| AIR NOZZLE SIZE                           | Ins   | 9.4              | 9.4              | 11                | 11                |
| NOZZLE AMOUNT                             | No  | 3                | 3                | 3                 | 4                 |
| FLUE TEMP GROSS                           | °C  | 213              | 240              | 240               | 236               |

## Technical Data - models 180 - 235

| MODEL                                     |   | 180               | 205                | 235               |
|---|---|-------------------|--------------------|-------------------|
| HEAT OUTPUT                               | kW/hr<br>Btu/hr                             | 183.5<br>626,102  | 207.85<br>709,184  | 247.22<br>843,514 |
| HEAT INPUT (GROSS)                        | kW/hr<br>Btu/hr                             | 209<br>713,100    | 241<br>822,300     | 287<br>979,200    |
| HEAT INPUT (NETT)                         | kW/hr<br>Btu/hr                             | 196.16<br>669,298 | 225.71<br>770,122  | 269.16<br>918,374 |
| NETT EFFICIENCY                           | %   | 93.55             | 92.1               | 91.9              |
| FUEL CONSUMPTION Gas Oil 35sec            | Imp gall/hr<br>litre/hr                     | 4.3<br>19.4       | 4.9<br>22.4        | 5.9<br>26.7       |
| BURNER TYPE                               | RIELLO                                      | G20S              | RL34.1             | RL34.1            |
| GAS OIL NOZZLE                            | US galls/hr<br>Type                         | 4.0<br>60°S       | 2.75 & 2.0<br>60°B | 3.0 & 2.5<br>60°B |
| GAS OIL PRESSURE                          | Psi<br>Bar                                  | 180<br>12.4       | 170<br>11.6        | 170<br>11.6       |
| HEAD SETTING 35' oil zero flue resistance | Number                                      | 6                 | 4                  | 6                 |
| AIR SETTING 35' oil zero flue resistance  | Number                                      | 7                 | 3                  | 3.6               |
| OIL CONNECTION                            | BSP   | 3/8               | 3/8                | 3/8               |
| AVAILABLE OUTLET PRESSURE (STD)           | Pascals<br>Ins WG                           | 175<br>0.7        | 188<br>0.75        | 125<br>0.5        |
| NOZZLE DISCHARGE VELOCITY                 | m/sec<br>ft/min                             | 6.13<br>1203      | 6.71<br>1315       | 6.55<br>1285      |
| AIR THROW (APPROX)                        | mtrs<br>ft                                  | 20.2<br>65        | 21.7<br>70         | 21.7<br>70        |
| AIR DELIVERY (STD)                        | m <sup>3</sup> /sec<br>ft <sup>3</sup> /min | 3.11<br>6600      | 3.4<br>7200        | 4.32<br>9150      |
| TEMPERATURE RISE THROUGH HEATER           | °C<br>°F                                    | 48<br>86          | 49<br>88           | 44<br>79          |
| SOUND LEVEL                               | DbA   | 78                | 78                 | 79                |
| COMBUSTION CHAMBER (pressure)             | m/bar                                       | 0.54              | 0.62               | 0.89              |
| FLUE RESISTANCE                           | Min m/bar<br>Max m/bar                      | -0.2<br>0.6       | -0.4<br>1.6        | -0.4<br>1.6       |
| FLUE DIAMETER                             | mm  | 200               | 200                | 225               |
| ELECTRICAL SUPPLY                         | Standard                                    | 415/3/50          | 415/3/50           | 415/3/50          |
| RATED INPUT                               | kW  | 3                 | 3                  | 4                 |
| FUSED ISOLATOR SIZE                       | Amps  | 25                | 25                 | 32                |
| RUNNING CURRENT                           | Amps  | 6.5               | 6.5                | 8.4               |
| ELECTRICAL SUPPLY                         | Optional                                    | N/A               | N/A                | N/A               |
| RATED INPUT                               | kW  | N/A               | N/A                | N/A               |
| FUSED ISOLATOR SIZE                       | Amps  | N/A               | N/A                | N/A               |
| ELECTRICAL PROTECTION                     | IP  | 20                | 20                 | 20                |
| RUNNING CURRENT                           | Amps  | N/A               | N/A                | N/A               |
| WEIGHT                                    | kg  | 525               | 540                | 360               |
| AIR NOZZLE SIZE                           | Ins   | 12.6              | 12.6               | 14.6              |
| NOZZLE AMOUNT                             | No  | 4                 | 4                  | 4                 |
| FLUE TEMP GROSS                           | °C  | 175               | 212                | 224               |

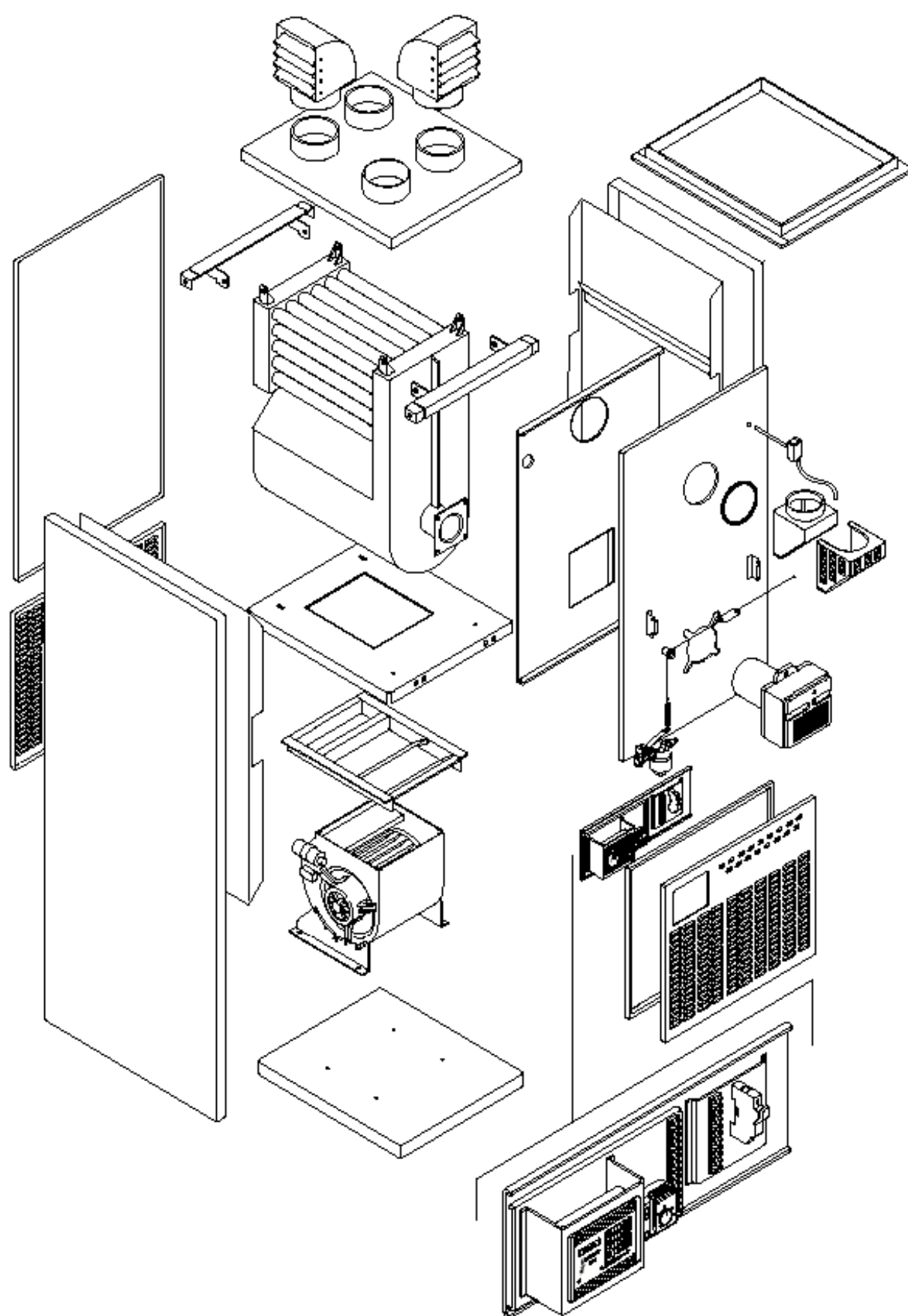
## Technical Data - models 275 - 375

| MODEL                                     |   | 275                 | 350                 | 375                 |
|---|---|---------------------|---------------------|---------------------|
| HEAT OUTPUT                               | kW/hr<br>Btu/hr                             | 264.7<br>901,100    | 340<br>1,160,000    | 381<br>1,300,000    |
| HEAT INPUT (GROSS)                        | kW/hr<br>Btu/hr                             | 309<br>1,054,300    | 425<br>1,450,000    | 483.5<br>1,650,000  |
| HEAT INPUT (NETT)                         | kW/hr<br>Btu/hr                             | 290.5<br>991,186    | 382.88<br>1,306,386 | 435.58<br>1,486,200 |
| NETT EFFICIENCY                           | %   | 91.11               | 91.3                | 90.1                |
| FUEL CONSUMPTION Gas Oil 35sec            | Imp gall/hr<br>litre/hr                     | 7.5<br>28.8         | 8.9<br>40.4         | 10.1<br>45.6        |
| BURNER TYPE                               | RIELLO                                      | RL34.1              | RL38.1              | RL44                |
| GAS OIL NOZZLE                            | US galls/hr<br>Type                         | 3.75 & 2.25<br>60°B | 4.0 & 3.0<br>60°S   | 5.0 & 4.0<br>60°S   |
| GAS OIL PRESSURE                          | Psi<br>Bar                                  | 180<br>12.4         | 200<br>13.8         | 170<br>11.6         |
| HEAD SETTING 35' oil zero flue resistance | Number                                      | 6                   | TBA                 | 5                   |
| AIR SETTING 35' oil zero flue resistance  | Number                                      | 6                   | TBA                 | 45° 80°             |
| OIL CONNECTION                            | BSP   | 3/8                 | 3/8                 | 3/8                 |
| AVAILABLE OUTLET PRESSURE (STD)           | Pascals<br>Ins WG                           | 175<br>0.7          | 250<br>1            | 250<br>1            |
| NOZZLE DISCHARGE VELOCITY                 | m/sec<br>ft/min                             | 7.39<br>1445        | 8.49<br>1665        | 8.49<br>1665        |
| AIR THROW (APPROX)                        | mtrs<br>ft                                  | 24.8<br>80          | 31.1<br>100         | 31.1<br>100         |
| AIR DELIVERY (STD)                        | m <sup>3</sup> /sec<br>ft <sup>3</sup> /min | 4.86<br>10,300      | 6.88<br>14,680      | 6.88<br>14,680      |
| TEMPERATURE RISE THROUGH HEATER           | °C<br>°F                                    | 48<br>86            | 40<br>72            | 45<br>81            |
| SOUND LEVEL                               | dba   | 81                  | 81                  | 81                  |
| COMBUSTION CHAMBER (press)                | m/bar                                       | 1.21                | 0.9                 | 0.9                 |
| FLUE RESISTANCE                           | Min m/bar<br>Max m/bar                      | -0.4<br>1.6         | -0.4<br>1.6         | -0.4<br>1.6         |
| FLUE DIAMETER                             | mm  | 225                 | 250                 | 250                 |
| ELECTRICAL SUPPLY                         | Standard                                    | 415/3/50            | 415/3/50            | 415/3/50            |
| RATED INPUT                               | kW  | 5.5                 | 7.5                 | 7.5                 |
| FUSED ISOLATOR SIZE                       | Amps  | 32                  | 64                  | 64                  |
| RUNNING CURRENT                           | Amps  | 11                  | 17                  | 24                  |
| ELECTRICAL SUPPLY                         | Optional                                    | 646                 | 1090                | 1090                |
| RATED INPUT                               | kW  | 14.6                | 18.5                | 18.5                |
| FUSED ISOLATOR SIZE                       | Amps  | 4                   | 4                   | 4                   |
| ELECTRICAL PROTECTION                     | IP  | 20                  | 20                  | 20                  |
| RUNNING CURRENT                           | Amps  | 11                  | 17                  | 24                  |
| WEIGHT                                    | kg  | 525                 | 540                 | 360                 |
| AIR NOZZLE SIZE                           | Ins   | 12.6                | 12.6                | 14.6                |
| NOZZLE AMOUNT                             | No  | 4                   | 4                   | 4                   |
| FLUE TEMP GROSS                           | °C  | 237                 | 255                 | 285                 |

## 8.1 Reference Information

| Doc/Ref                                     | Title/Subject                            |
|---|--|
| BS 5410-1 & -2                              | Code of Practice for Oil firing          |
| BS EN 292-1 & -2                            | Safety of Machinery                      |
| BS EN 60204-1                               | Safety of Machinery - Electrical         |
| BS EN 60335-1                               | Safety of Electrical Appliances          |
| BS EN 55014                                 | Electromagnetic Compatibility            |
| BS EN 50165                                 | Safety of Electrical Equipment           |
| BS 5854                                     | Code of Practice - Flues/Flue Structures |
| BS 799-5                                    | Oil Burning Equipment - oil tanks        |
| OFTEC OFS T-100                             | Polyethylene oil storage tanks           |
| BS 715:1993                                 | Metal Flue Pipes and Fittings            |
| BS 5440-1                                   | Specification/Installation of Flues      |
| BS 5440-2                                   | Ventilation Requirements Gas Appliances  |
| BS 779                                      | Oil Burning Equipment - Burners          |
| ISO 228/1<br>(See also BS 2779 and BS 5380) | Pipe Threads Seals and Couplings         |

## 9.0 Parts Lists





| DESCRIPTION                            | 30               | 35               | 40               | 60                     | 75                     |
|--|------------------|------------------|------------------|------------------------|------------------------|
| Heat Exchanger Assy                    | 31-28-128        | 31-28-128        | 31-28-128        | 20-45-154              | 20-45-154              |
| Stackbox Assy                          | 31-28-078        | 31-28-078        | 31-28-078        | 31-24-074              | 31-24-074              |
| Front Top Panel                        | 31-28-126        | 31-28-126        | 31-28-126        | 20-45-143              | 20-45-143              |
| Back Top Panel                         | 31-28-083        | 31-28-083        | 31-28-083        | 20-45-137              | 20-45-137              |
| Heatshield Front Panel                 | 31-28-124        | 31-28-124        | 31-28-124        | 20-45-140              | 20-45-140              |
| Heatshield Back Panel                  | 31-28-123        | 31-28-123        | 31-28-123        | 20-45-141              | 20-45-141              |
| Flue Box Cover Assy                    | 31-28-115        | 31-28-115        | 31-28-115        | 20-45-094              | 20-45-094              |
| Rear Lower Inlet Panel                 | 31-20-107        | 31-20-107        | 31-20-107        | 20-45-139              | 20-45-139              |
| Overload                               | N/A              | N/A              | N/A              | 28-11-125              | 28-11-125              |
| Contactor                              | N/A              | N/A              | N/A              | 28-11-131              | 28-11-131              |
| Fan/Limit Thermostat                   | 28-60-023        | 28-60-023        | 28-60-023        | 28-60-023              | 28-60-023              |
| Fan/ limit Stat Gasket                 | 20-33-549        | 20-33-549        | 20-33-549        | 20-33-549              | 20-33-549              |
| Burner Plate Gasket                    | 31-28-080        | 31-28-080        | 31-28-080        | 30-40-156              | 30-40-156              |
| Pressure Relief Gasket                 | 31-28-080        | 31-28-080        | 31-28-080        | 31-27-121              | 31-27-121              |
| Sight Glass                            | 20-30-151        | 20-30-151        | 20-30-151        | 20-30-151              | 20-30-151              |
| Time Clock                             | 28-15-008        | 28-15-008        | 28-15-008        | 28-15-008              | 28-15-008              |
| Thermostat Room                        | 28-16-031        | 28-16-031        | 28-16-031        | 28-16-031              | 28-16-031              |
| Thermostat Frost                       | 28-16-044        | 28-16-044        | 28-16-044        | 28-16-044              | 28-16-044              |
| Rocker Switch Red Neon                 | 28-40-105        | 28-40-105        | 28-40-105        | 28-40-105              | 28-40-105              |
| Rocker Switch Dual Black               | 28-40-106        | 28-40-106        | 28-40-106        | 28-40-106              | 28-40-106              |
| Rocker Switch Black                    | 28-40-104        | 28-40-104        | 28-40-104        | 28-40-104              | 28-40-104              |
| MCB 1ph<br>MCB 3ph                     | 28-07-085<br>N/A | 28-07-085<br>N/A | 28-07-085<br>N/A | 28-07-085<br>27-07-084 | 28-07-085<br>27-07-084 |
| Motorised Fan 1ph<br>Motorised Fan 3ph | 28-09-049<br>N/A | 28-09-049<br>N/A | 28-09-049<br>N/A | 28-09-002<br>28-09-042 | 28-09-002<br>28-09-042 |
| Fan Restrictor                         | 31-30-017        | 31-30-592        | 31-30-592        | 31-30-016              | N/A                    |
| Fire Check Valve                       | 28-30-102        | 28-30-102        | 28-30-102        | 28-30-102              | 28-30-102              |
| Fuel Filter                            | 29-15-017        | 29-15-017        | 29-15-017        | 29-15-017              | 29-15-017              |
| Nozzle                                 | 27-00-410        | 27-00-415        | 27-00-418        | 27-00-427              | 27-00-436              |
| Burner                                 | 29-99-452        | 29-99-452        | 29-99-452        | 29-99-453              | 29-99-453              |
| Turbulators                            | N/A              | N/A              | N/A              | 20-45-485              | 20-45-485              |

| DESCRIPTION                            | 85                     | 120                    | 135                    | 180              | 205                    |
|--|------------------------|------------------------|------------------------|------------------|------------------------|
| Heat Exchanger Assy                    | 20-45-154              | 20-46-283              | 20-46-283              | 20-46-355        | 20-46-355              |
| Stackbox Assy                          | 31-27-123              | 31-27-123              | 31-27-123              | 20-46-307        | 20-46-307              |
| Front Top Panel                        | 20-45-143              | 20-46-312              | 20-46-312              | 20-46-332        | 20-46-332              |
| Back Top Panel                         | 20-45-137              | 20-46-289              | 20-46-289              | 20-46-338        | 20-46-338              |
| Heatshield Front Panel                 | 20-45-140              | 20-46-291              | 20-46-291              | 20-46-336        | 20-46-336              |
| Heatshield Back Panel                  | 20-45-141              | 20-46-290              | 20-46-290              | 20-46-335        | 20-46-335              |
| Flue Box Cover Assy                    | 20-45-094              | 20-45-094              | 20-45-094              | 20-46-310        | 20-46-310              |
| Overload 1ph<br>Overload 3ph           | N/A<br>28-11-125       | 28-11-130<br>28-11-127 | 28-11-130<br>28-11-128 | N/A<br>28-11-128 | N/A<br>28-11-128       |
| Contactor                              | 28-11-131              | 28-11-131              | 28-11-131              | 28-11-131        | 28-11-131              |
| Fan/Limit Thermostat                   | 28-60-023              | 28-60-023              | 28-60-023              | 28-60-023        | 28-60-023              |
| Fan/ limit Stat Gasket                 | 20-33-549              | 20-33-549              | 20-33-549              | 20-33-549        | 20-33-549              |
| Burner Plate Gasket                    | 30-40-156              | 31-27-121              | 31-27-121              | 31-27-121        | 31-27-121              |
| Pressure Relief Gasket                 | 31-27-121              | 31-27-121              | 31-27-121              | 20-46-354        | 20-46-354              |
| Sight Glass                            | 20-30-151              | 20-30-151              | 20-30-151              | 20-30-151        | 20-30-151              |
| Time Clock                             | 28-15-008              | 28-15-008              | 28-15-008              | 28-15-008        | 28-15-008              |
| Thermostat Room                        | 28-16-031              | 28-16-031              | 28-16-031              | 28-16-031        | 28-16-031              |
| Thermostat Frost                       | 28-16-044              | 28-16-044              | 28-16-044              | 28-16-044        | 28-16-044              |
| Rocker Switch Red Neon                 | 28-40-105              | 28-40-105              | 28-40-105              | 28-40-105        | 28-40-105              |
| Rocker Switch Dual Black               | 28-40-106              | 28-40-106              | 28-40-106              | 28-40-106        | 28-40-106              |
| Rocker Switch Black                    | 28-40-104              | 28-40-104              | 28-40-104              | 28-40-104        | 28-40-104              |
| MCB 1ph<br>MCB 3ph                     | 28-07-085<br>28-07-084 | 28-07-084<br>28-07-084 | 28-07-084<br>28-07-084 | N/A<br>28-07-084 | N/A<br>28-07-084       |
| Motorised Fan 1ph<br>Motorised Fan 3ph | 28-09-002<br>28-09-042 | N/A<br>N/A             | N/A<br>N/A             | N/A<br>N/A       | N/A<br>N/A             |
| Fan                                    | N/A                    | 28-09-003              | 28-09-003              | 28-09-004        | 28-09-004              |
| Fan Pulley                             | N/A                    | 28-65-092              | 28-65-096              | 28-65-105        | 28-65-105              |
| Motor 1ph<br>Motor 3ph                 | N/A                    | 28-10-127              | 28-10-015              | 28-10-120        | 28-10-120              |
| Motor Pulley                           | N/A                    | 28-65-063              | 28-65-063              | 28-65-063        | 28-65-072              |
| Belt                                   | N/A                    | 09-16-110(2)           | 09-16-106(2)           | 09-16-126(2)     | 09-06-126(2)           |
| Fire Check Valve                       | 28-30-102              | 28-30-102              | 28-30-102              | 28-30-102        | 28-30-102              |
| Fuel Filter                            | 29-15-017              | 29-15-012              | 29-15-012              | 29-15-012        | 29-15-012              |
| Nozzle                                 | 27-00-032              | 27-00-044              | 27-00-048              | 27-00-055        | 27-01-066<br>27-01-069 |
| Burner                                 | 29-99-453              | 29-99-454              | 29-99-455              | 29-99-455        | 27-99-544              |
| Turbulators                            | 20-45-485              | 20-45-780              | 20-45-780              | 20-45-781        | 20-45-781              |

| DESCRIPTION              | 235                    | 275                    | DESCRIPTION   | 350                    | 375                    |
|--------------------------|------------------------|------------------------|---|------------------------|------------------------|
| Stackbox Assy            | 20-47-425              | 20-47-425              | Stackbox Assy   | 20-28-090              | 20-28-090              |
| Front Top Panel          | 20-47-528              | 20-47-528              | Front Top Panel   | 20-28-067              | 20-28-067              |
| Back Top Panel           | 20-47-529              | 20-47-529              | Back Top Panel  | 20-28-068              | 20-28-068              |
| Heatshield Front Panel   | 20-47-430              | 20-47-430              | Heatshield Front Panel                                    | 20-28-070              | 20-28-070              |
| Heatshield Back Panel    | 20-47-431              | 20-47-431              | Heatshield Back Panel                                     | 20-28-071              | 20-28-071              |
| Overload                 | 28-11-129              | 28-11-130              | Overload  | 28-11-111              | 28-11-111              |
| Contactora               | 28-11-131              | 28-11-131              | Star Delta Starter  | 28-11-045              | 28-11-045              |
| Fan/Limit Thermostat     | 28-60-023              | 28-60-023              | Fan/Limit Thermostat                                      | 28-60-021              | 28-60-021              |
| Fan/ limit Stat Gasket   | 20-33-549              | 20-33-549              | Fan/ limit Stat Gasket                                    | 20-33-549              | 20-33-549              |
| Burner Plate Gasket      | 31-29-046              | 31-29-046              | Burner Plate Gasket                                       | 21-29-046              | 21-29-046              |
| Pressure Relief Gasket   | 20-46-334              | 20-46-334              | Pressure Relief Gasket                                    | 31-29-046              | 31-29-046              |
| Sight Glass              | 20-30-151              | 20-30-151              | Sight Glass   | 20-30-151              | 20-30-151              |
| Time Clock               | 28-15-008              | 28-15-008              | Time Clock  | 28-15-008              | 28-15-008              |
| Thermostat Room          | 28-16-031              | 28-16-031              | Thermostat Room   | 28-16-031              | 28-16-031              |
| Thermostat Frost         | 28-16-044              | 28-16-044              | Thermostat Frost  | 28-16-044              | 28-16-044              |
| Rocker Switch Red Neon   | 28-40-105              | 28-40-105              | Rocker Switch Red Neon                                    | 28-40-105              | 28-40-105              |
| Rocker Switch Dual Black | 28-40-106              | 28-40-106              | Rocker Switch Dual Black                                  | 28-40-106              | 28-40-106              |
| Rocker Switch Black      | 28-40-104              | 28-40-104              | Rocker Switch Black                                       | 28-40-104              | 28-40-104              |
| MCB 3ph                  | 28-07-084              | 28-07-084              | MCB 3ph   | 28-07-084              | 28-07-084              |
| Fan                      | 28-09-043              | 28-09-043              | Fan Drive Assy (Nozzled)                                  | 28-09-087              | 28-09-087              |
| Fan Pulley               | 28-65-074              | 28-65-074              | Driven Pulley (Nozzled)<br>Driven Pulley (Ducted)         | 28-65-178<br>28-65-188 | 28-65-178<br>28-65-188 |
| Fan Taper lock           | 28-66-136              | 28-66-136              | Taper lock Driven (Nozzled)<br>Taper lock Driven (Ducted) | 28-66-040<br>28-66-020 | 28-66-040<br>28-66-020 |
| Motor                    | 28-10-026              | 28-10-021              | Motor (Nozzled)<br>Motor (Ducted)                         | 28-10-024<br>28-10-025 | 28-10-024<br>28-10-025 |
| Motor Pulley             | 28-65-180              | 28-65-186              | Drive Pulley (Nozzled)<br>Drive Pulley (Ducted)           | 28-65-186<br>28-65-100 | 28-65-186<br>28-65-100 |
| Motor Taper lock         | 28-66-028              | 28-65-038              | Taper lock Drive (Nozzled)<br>Taper lock Drive (Ducted)   | 28-66-038<br>28-66-013 | 28-66-038<br>28-66-013 |
| V Belt (3)               | 09-16-116              | 09-16-116              | V Belt (3)  | 09-16-138              | 09-16-138              |
| Fire Check Valve         | 28-30-102              | 28-30-102              | Fire Check Valve  | 28-30-102              | 28-30-102              |
| Fuel Filter              | 29-15-020              | 29-15-020              | Fuel Filter   | 29-15-020              | 29-15-020              |
| Nozzle                   | 27-01-065<br>27-01-067 | 27-00-052<br>27-01-068 | Nozzle  | 27-00-048<br>27-00-055 | 27-00-048<br>27-00-055 |
| Burner                   | 29-99-544              | 29-99-544              | Burner  | 29-99-556              | 29-99-556              |
| Turbulator               | 20-47-763              | 20-47-763              | Turbulator  | tbc                    | tbc                    |

## 10 User Instructions

### 10.1 Commissioning and hand over

#### Warning

As part of the commissioning programme, the commissioning engineer must go through the following with the operator.

- (i) Lighting, shutdown, and operational information.
- (ii) Safety features, data plate, and labelling.
- (iii) The requirement for regular inspection - especially if the heater is within a more demanding environment - and the need for regular servicing, carried out by competent and qualified engineers.

#### Caution

After approximately 100 hours of running, the tension on the fan belts must be checked to ensure that it is correct, and that the belts have not stretched.

It is strongly advised that this is undertaken by the commissioning engineer, and not the operator

### 10.2 Servicing

#### Warning

Servicing must be carried out on a regular basis, the maximum interval between services being one year.

**It is a requirement that only suitably qualified and competent persons are allowed to undertake the servicing.**

Benson Heating advise that the planned service schedule as detailed in section 5.1 of the Installation, Commissioning and Servicing Manual is adopted by the user.

Further details are available from either Benson Heating or from the commissioning engineer.

### 10.3 Start Up Procedure

- (a) Enable burner via controller by selecting 'Heat' (Relay 2); 'Heat On'; 'Heat/Auto'.\* (\* dependent on control type supplied. Refer to individual controller operating manual.)

- (b) Burner will fire and establish within 60seconds.

- (c) As temperature of heater increases, fan will operate.

### 10.4 Stop procedure

- (a) Disable burner by selecting 'Heat OFF'; 'Standby'.\* (\* dependent on control type supplied. Refer to individual controller operating manual.)

- (b) The burner will turn off.

- (c) The fan motor will continue to run until heat dissipation allows the fan and limit stat to shut down the fan.

#### Caution

Do not use the main electrical isolator to turn off the heater, to do so can cause damage to the heat exchanger and combustion chamber and thereby invalidate the warranty.

### 10.5 Shut down procedure

- (a) Follow steps 10.4 (a), (b) and (c), when main fan stops turn main electrical isolator off, and shut oil valves

### 10.6 Ventilation only

- (a) Enable fan on via controller by selecting 'Fan only'; 'Vent only'; 'Vent/Manual'.\* (\*dependent on control type supplied. Refer to individual controller operating manual.)

- (b) Fan will operate without the burner for the set period of the controller.

### 10.7 Lockout situations

If either the burner or the fan and limit stat go to lockout, the lockout must be cleared manually before the ignition sequence can be re-initiated.

#### Caution

Repeated or frequent lockouts must be investigated and their cause determined by a qualified and competent engineer.

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